

# Overview of Nb<sub>3</sub>Sn Cavity Progress (for CW machines)



Grant No. DE-SC0008431

October 5, 2022

Presented by Liana Shpani



Grant No. PHY-1549132

***Special Thanks to:***

Sam Posen and Grigory Ereameev, FNAL

Uttar Pudasaini, JLab

Kensei Umemori and Hayato Ito, KEK

Gabriel Gaitan, Matthias Liepe, Ryan Porter, Neil Stilin, Nicole Verbonceour, Cornell University

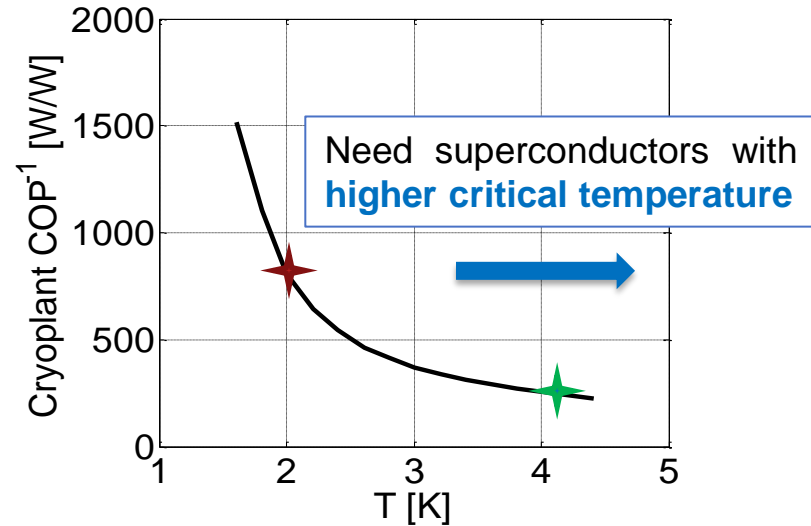
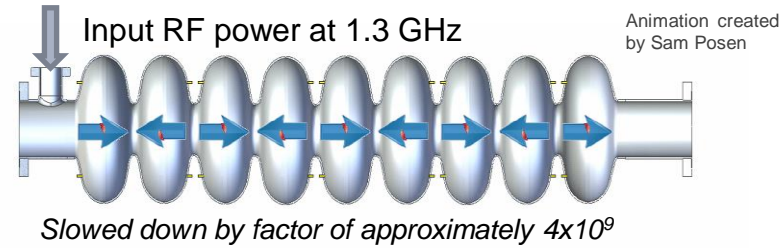
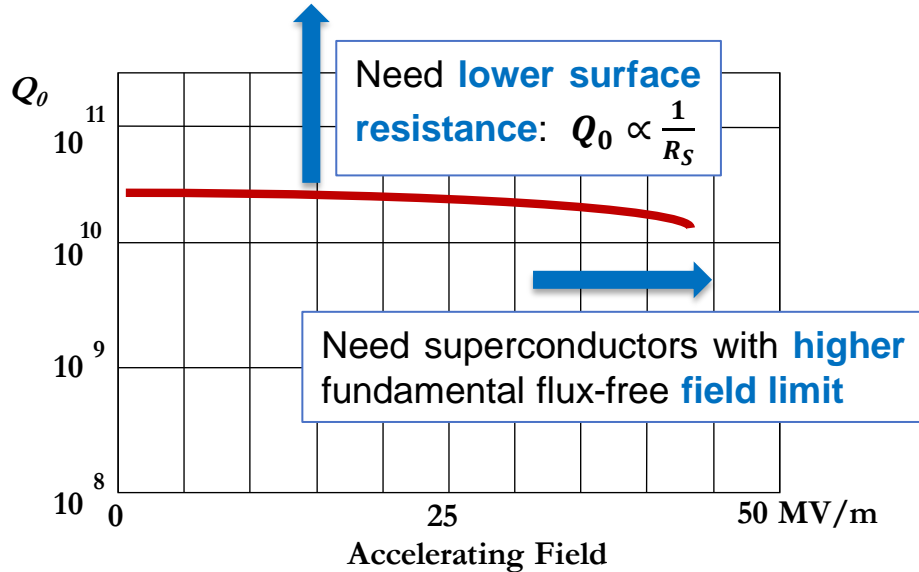
***for their significant contributions!***

1. Why Nb<sub>3</sub>Sn?
2. How do we grow it?
3. State-of-the-art performance
4. Case Study: LCLS-II
5. Remaining Challenges

1. Why Nb<sub>3</sub>Sn?
2. How do we grow it?
3. State-of-the-art performance
4. Case Study: LCLS-II
5. Remaining Challenges

## Goals:

1. Decrease accelerator length  
→ **Higher accelerating gradients**
2. **Decrease cooling power**



$$P_{AC,cooling} \propto \frac{COP^{-1}(T)}{Q_0(T)}$$

Material	$\lambda$ (nm)	$\xi$ (nm)	$\kappa$	$T_c$ (K)	$B_{C1}$ (T)	$B_{C1}$ (T)	$B_{sh}$ (T)
Nb	40	27	1.5	9	0.13	0.21	0.25
Nb <sub>3</sub> Sn	111	4.2	26.4	18	0.042	0.5	0.42
NbN	375	2.9	129.3	16	0.006	0.21	0.17
MgB <sub>2</sub>	40	6.9	5.8	40	0.051	0.34	0.33?

**Higher** critical temperature  $T_c$ :

- **lower losses**
- **higher operating temperature**
- can operate at **higher frequency**

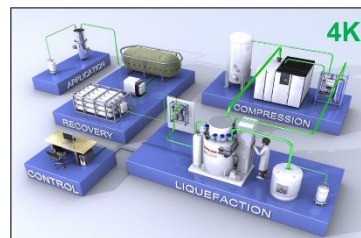
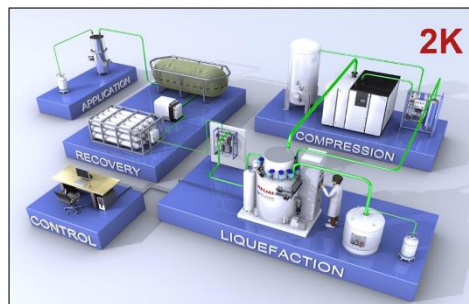
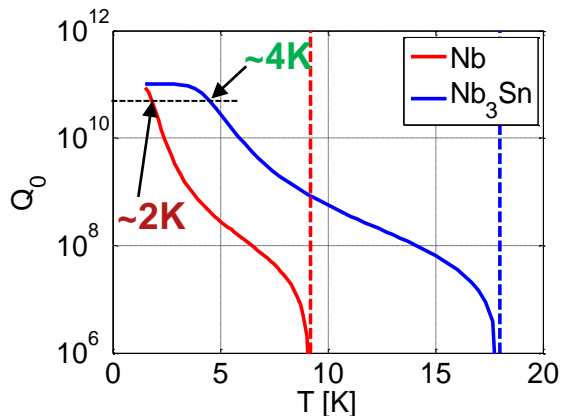
$$R_{BCS} \propto f^2 e^{-const. \times T_c/T}$$

**Higher** superheating field  $B_{sh}$  = **higher accelerating gradients**:  $E_{acc,max} \propto B_{sh}$

	Nb	Nb <sub>3</sub> Sn
Superheating Field ( $B_{sh}$ )	240 mT	420 mT
Max. $E_{acc}$	55 MV/m	100 MV/m
Critical Temperature ( $T_C$ )	9 K	18 K
$Q_0$ at 4.2K	$6 \times 10^8$	$6 \times 10^{10}$
$Q_0$ at 2K	$3 \times 10^{10}$	$>10^{11}$

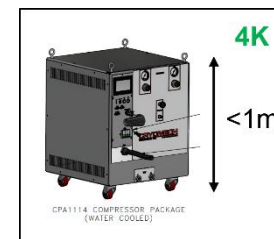
- Higher energy gain
  - Shorter accelerators
- Lower cooling cost and complexity
  - 4.2K operation with high cryo-efficiency (!!)
  - No superfluid helium

$Q_0$  given for 1.3 GHz *single-cell ILC-shape cavities*

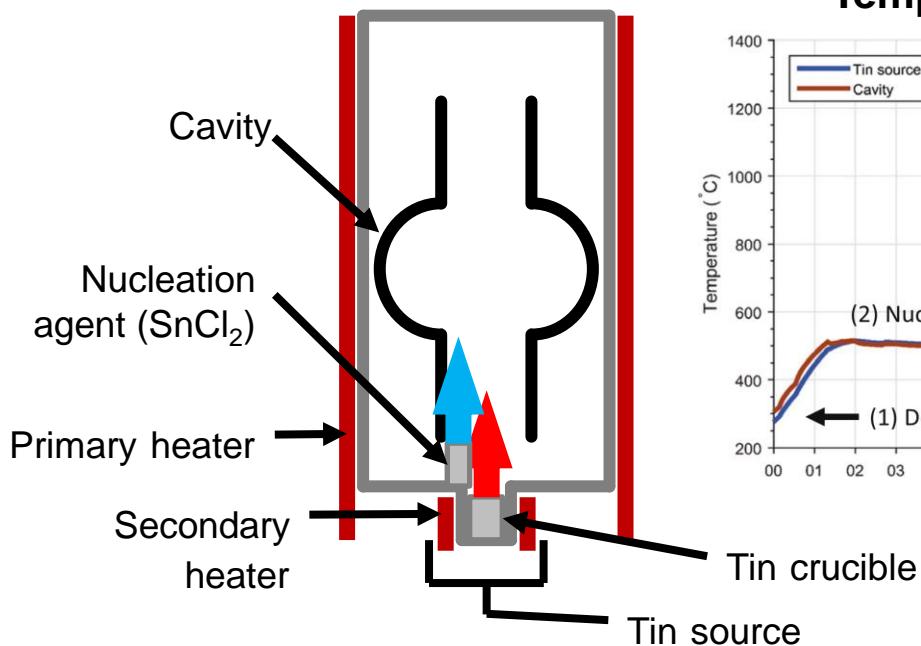


Large Scale

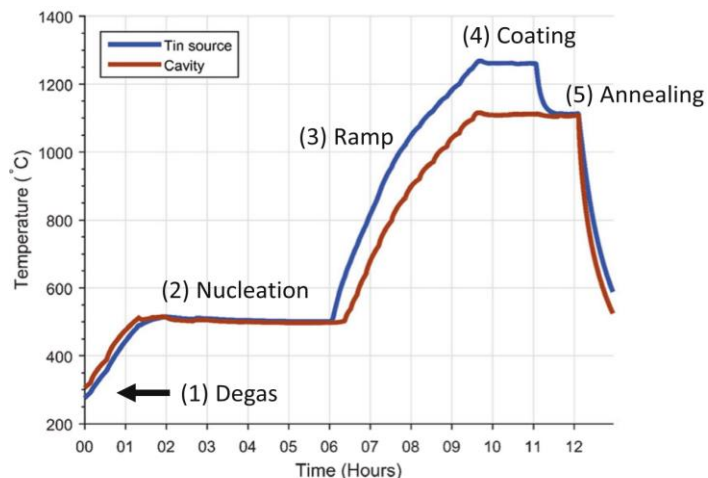
Small Scale



1. Why Nb<sub>3</sub>Sn?
2. How do we grow it?
3. State-of-the-art performance
4. Case Study: LCLS-II
5. Remaining Challenges



## Temperature Profile

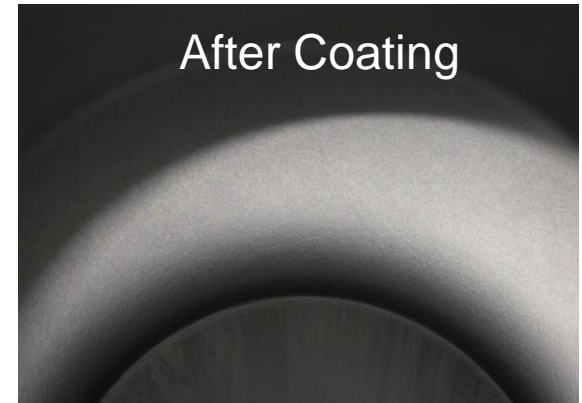
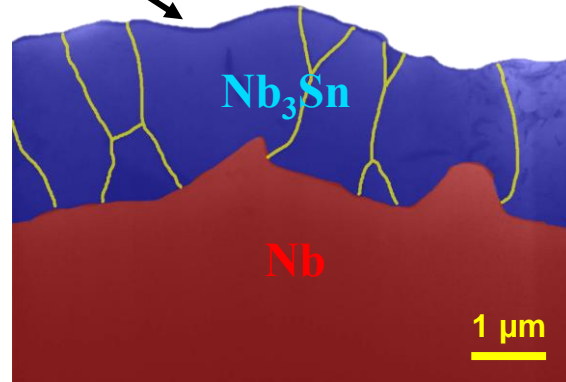
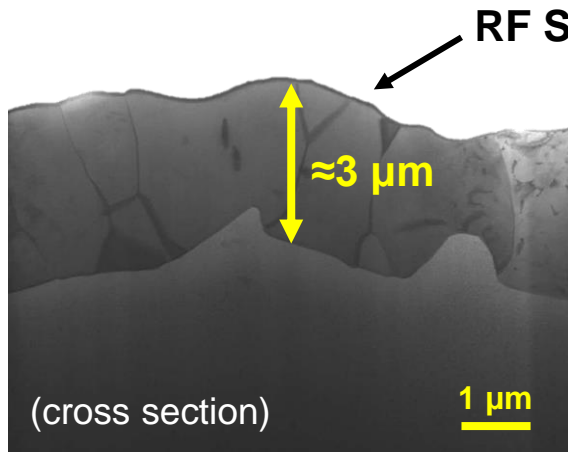
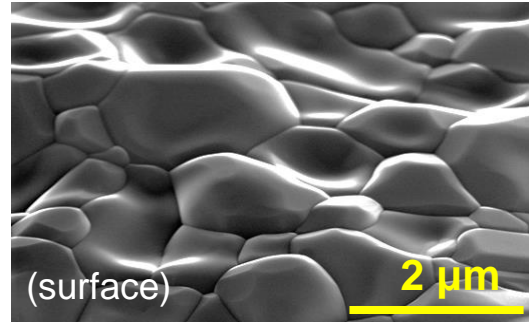


“Wuppertal” configuration, i.e., with secondary heater for the tin source

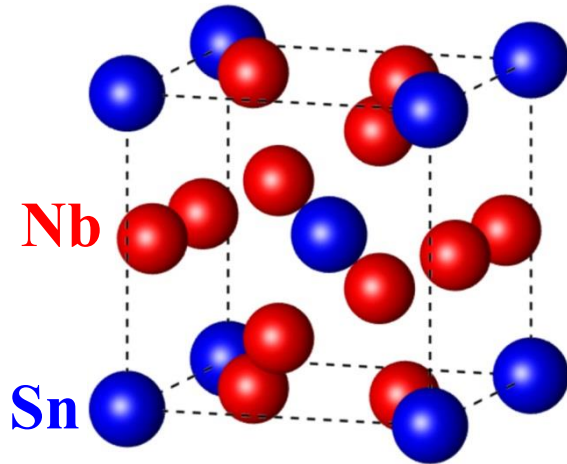
S. Posen and M. Liepe, *Phys. Rev. ST Accel. Beams* 15, 112001 (2014).



Nb<sub>3</sub>Sn forms a **polycrystalline** layer on the surface of the niobium

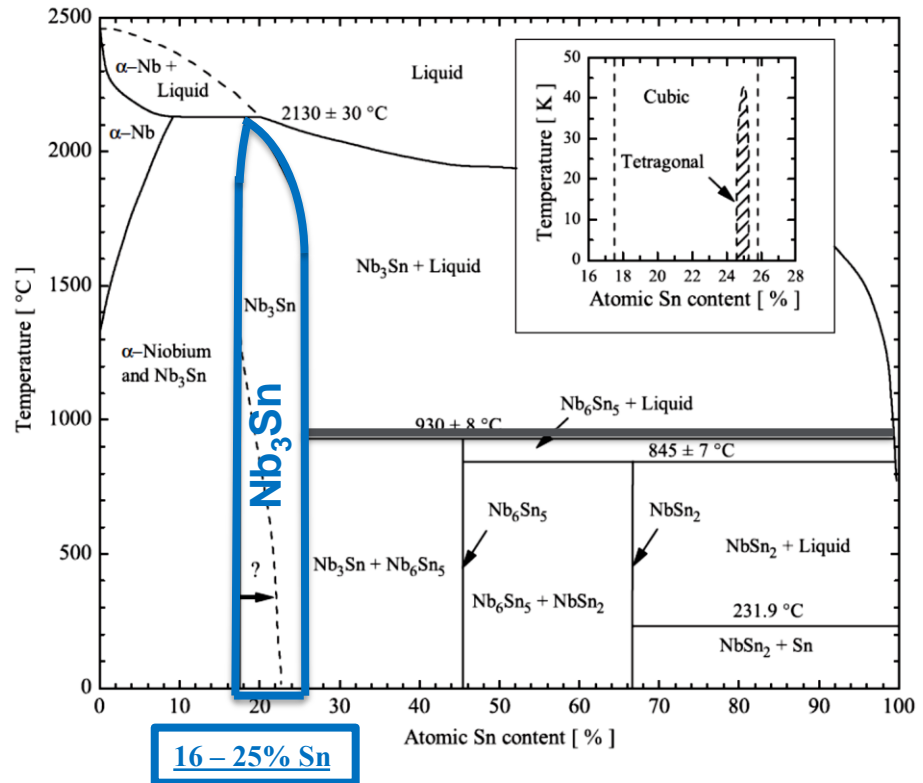


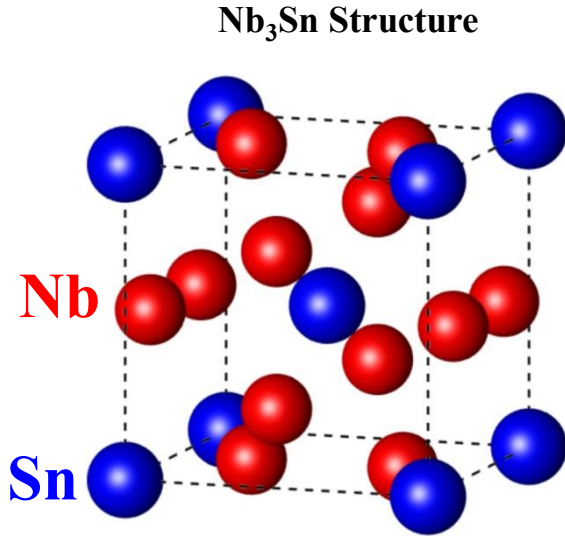
### $Nb_3Sn$ Structure



- Must maintain stoichiometry
- Tin-depleted  $Nb_3Sn$  has a low  $T_C$

### $Nb_3Sn$ Phase Diagram

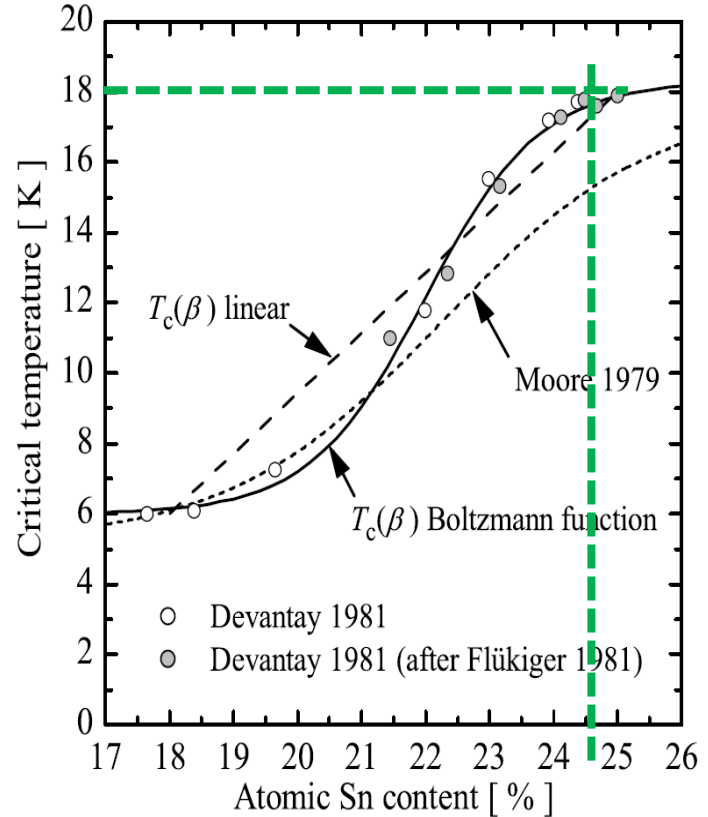




24 to 25%  
target

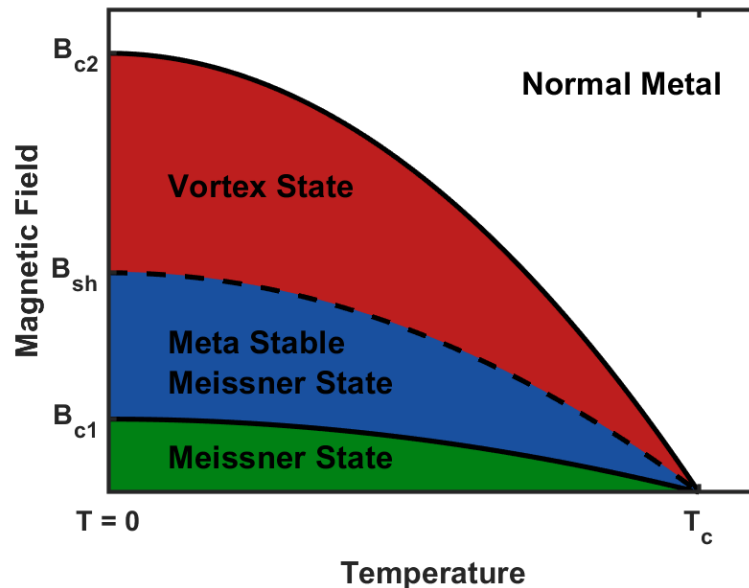
- Must maintain stoichiometry
- Tin-depleted Nb<sub>3</sub>Sn has a low  $T_c$

**$T_c$  vs. Tin Content**

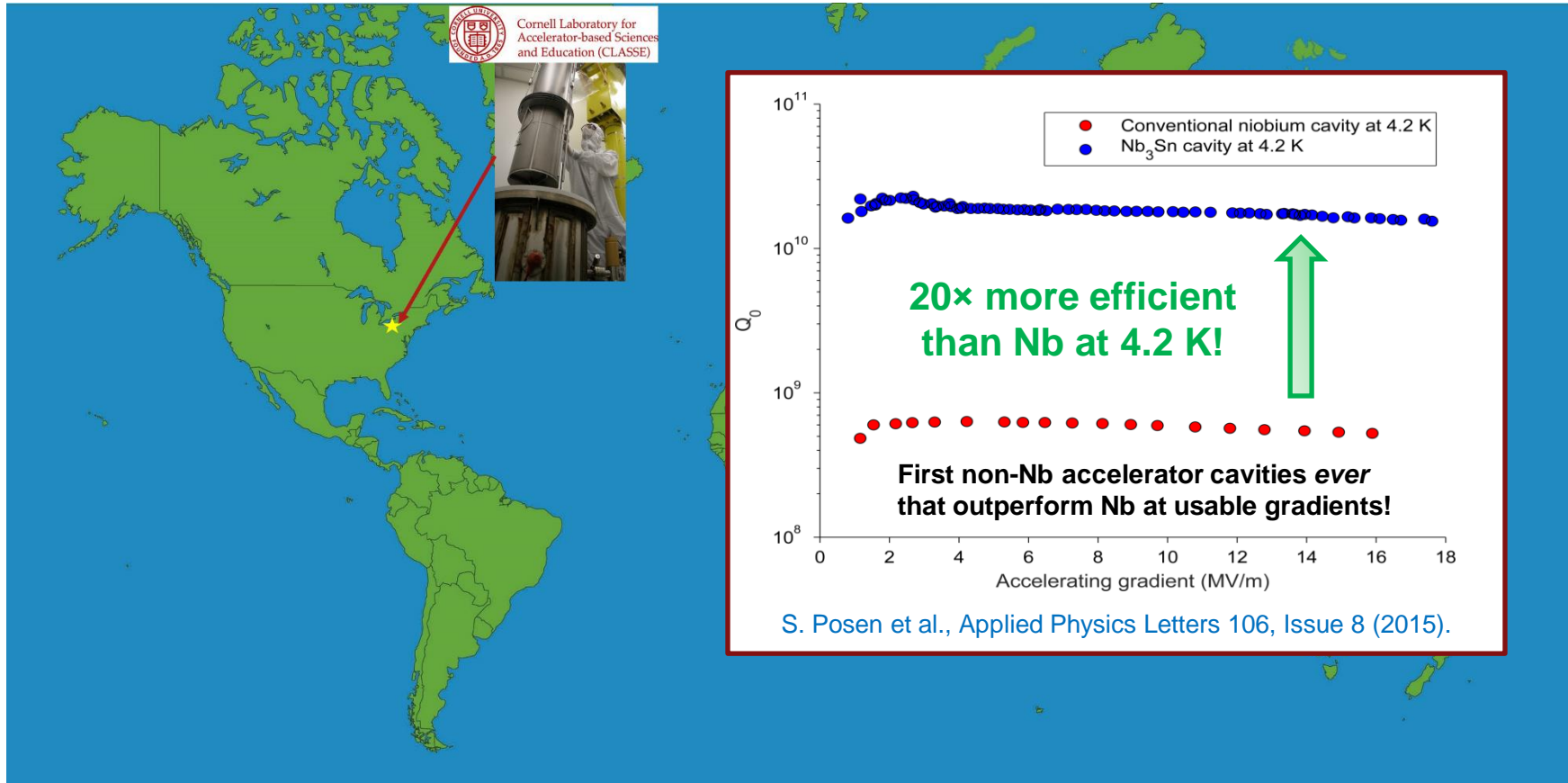


- Material is brittle
  - Low thermal conductivity
- } *Thin films help*
- Small coherence length  $\xi \sim 3\text{-}4\text{ nm}$ 
    - Sensitive to small defects
    - Small first critical field  $B_{c1}$ 
      - Need to operate in the flux free metastable Meissner state

⇒ **Need high quality  $\text{Nb}_3\text{Sn}$  films!**



1. Why Nb<sub>3</sub>Sn?
2. How do we grow it?
- 3. State-of-the-art performance**
4. Case Study: LCLS-II
5. Remaining Challenges

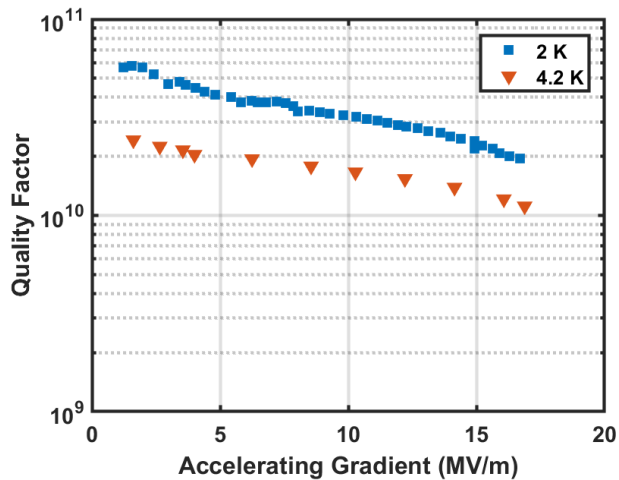


# Nb<sub>3</sub>Sn Around the World

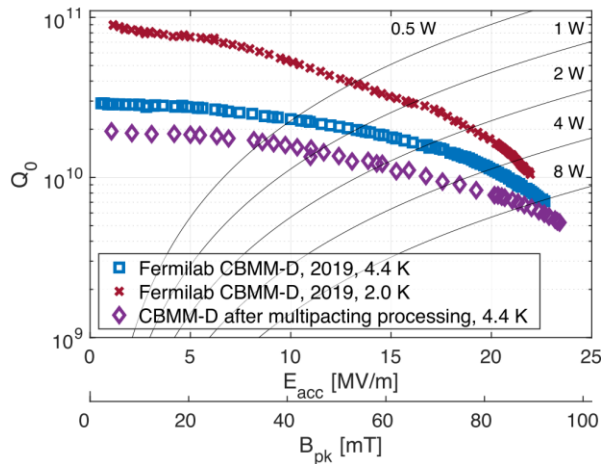




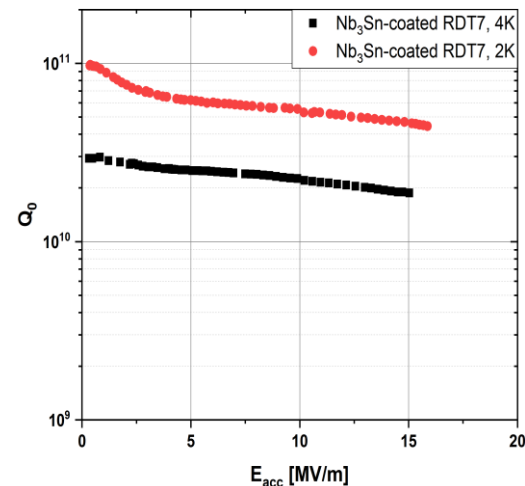
Cornell University



S. Posen, <https://doi.org/10.1088/1361-6668/abc7f7>



U. Pudasaini, SRF'19



- **~4 K operation** with  $Q_0 > 10^{10}$  at typical CW operating fields achieved at all 3 labs
- Current quench fields: **16-22 MV/m** (FNAL holds world record)
- **Reproducible** performance!

(Note: Plots are for **single cell** cavities)

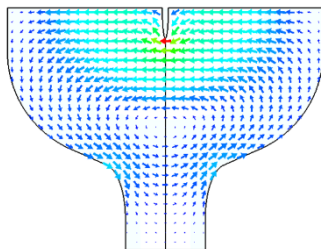


- Thin Film Cavity



N. Verboncoeur et al., in Proc. 2022 International Particle Accelerator Conference (IPAC 2022)

- A high field sample host cavity

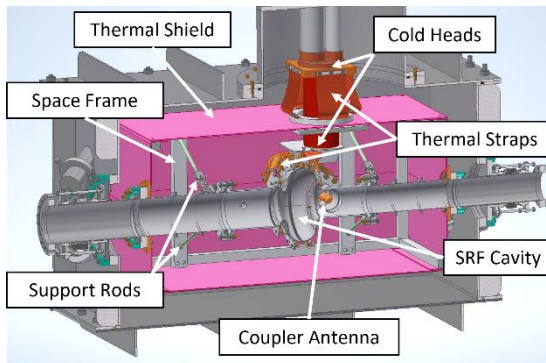


- Sample studies to **improve nucleation** step of vapor diffusion



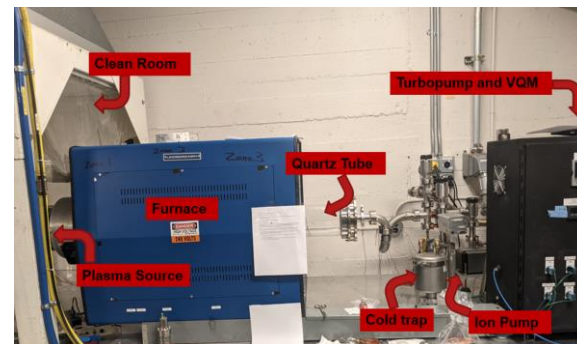
L. Shpani et al., in Proc. 2022 International Particle Accelerator Conference (IPAC 2022)

- Nb<sub>3</sub>Sn Cryomodule R&D**



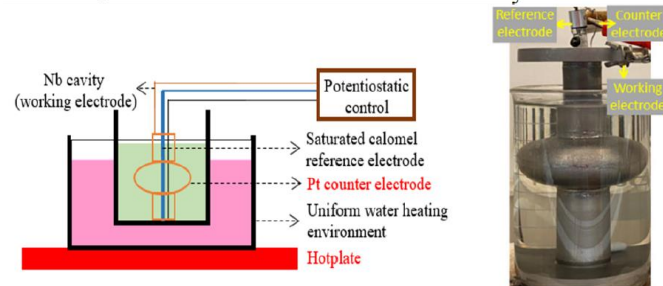
N. Stilin et al., in Proc. 2022 International Particle Accelerator Conference (IPAC 2022)

- Chemical Vapor Deposition (**CVD**)



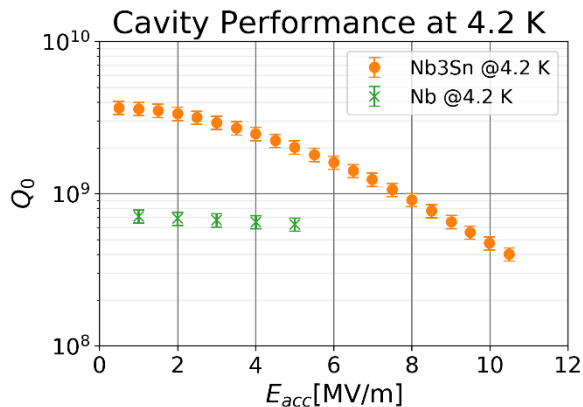
G. Gaitan et al., in Proc. 2022 North American Particle Accelerator Conference (NAPAC 2022)

- Electrochemical deposition

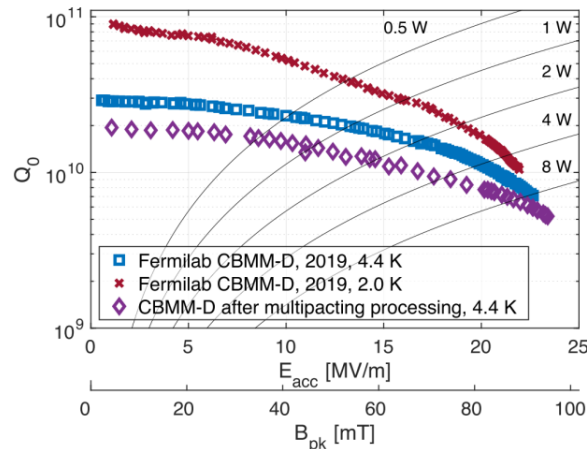
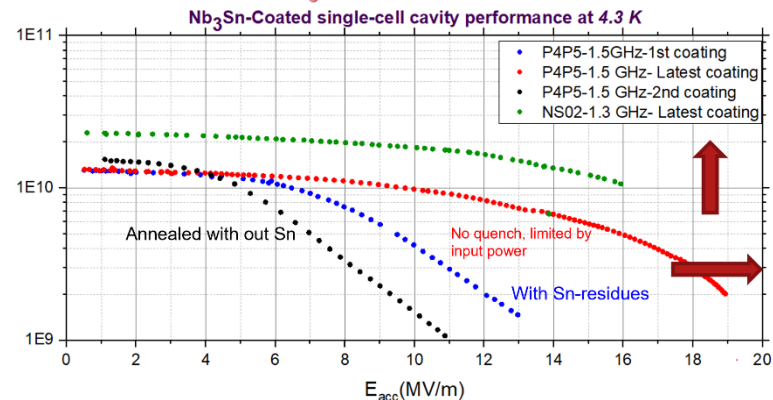


Z. Sun et al., in Proc. 2021 International Conference on RF Superconductivity (SRF'21)

- FNAL and JLab are working on **optimizing the coating process** to **reduce surface roughness** and achieve **thinner coatings**.
- KEK constructed a **Nb<sub>3</sub>Sn coating system**, first results obtained in 2021.



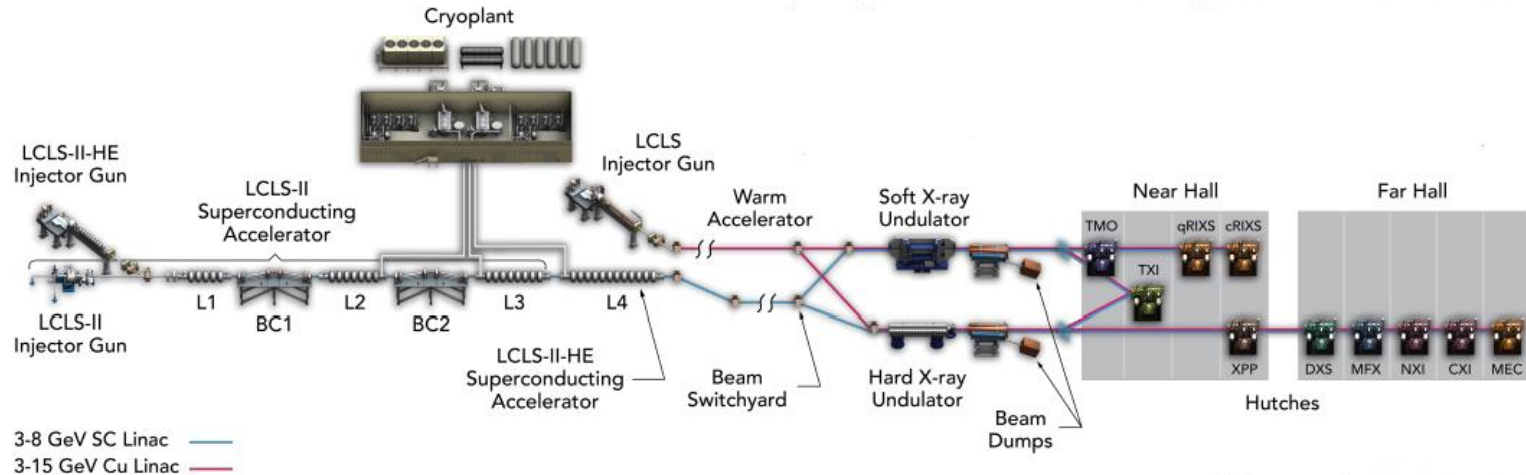
## Jefferson Lab



1. Why Nb<sub>3</sub>Sn?
2. How do we grow it?
3. State-of-the-art performance
- 4. Case Study: LCLS-II**
5. Remaining Challenges

**LCLS-II will be the first XFEL based on 4GeV continuous wave superconducting RF (CW-SRF) accelerator technology.**

- **280** 1.3 GHz cavities with  $E_{acc}$  of 16 MV/m
- Nitrogen-doped niobium SRF cavities can reach **high**  $Q_0 = 2.7 \times 10^{10}$
- Operates at **2K**



## N-doped Nb at **2K**

$$P_{dis} = N_{cavities} \times \frac{E_{acc}^2}{\frac{R_a}{Q_0} Q_0} \times L_{cell}^2$$
$$= 2.65 \text{ kW}$$

1 W takes 800 W of wall power to cool

$$\therefore P_{used} \approx 2 \text{ MW}$$

Using **2K superfluid** helium cryoplant.

## Nb<sub>3</sub>Sn at **4.2K**

$$P_{dis} = \begin{cases} 3.58 \text{ kW} & \text{for } Q_0 = 2 \times 10^{10} \\ 1.19 \text{ kW} & \text{for } Q_0 = 6 \times 10^{10} \end{cases}$$

1 W takes 200 W of wall power to cool

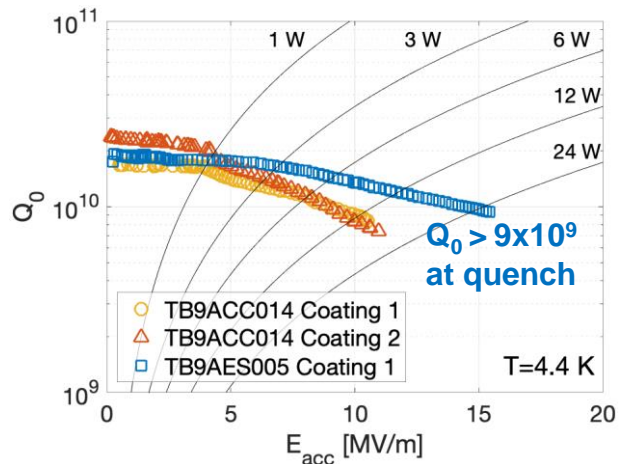
$$\therefore P_{used} \approx \begin{cases} 0.7 \text{ MW} & \text{for } Q_0 = 2 \times 10^{10} \\ 0.2 \text{ MW} & \text{for } Q_0 = 6 \times 10^{10} \end{cases}$$

Using **4K atmospheric** cryoplant.

1. Why Nb<sub>3</sub>Sn?
2. How do we grow it?
3. State-of-the-art performance
4. Case Study: LCLS-II
5. Remaining Challenges



- 9-cell 1.3GHz cavities coated and RF tested.



PAPER • OPEN ACCESS

Advances in  $Nb_3Sn$  superconducting radiofrequency cavities towards first practical accelerator applications

S Posen<sup>1</sup>, J Lee<sup>1,2</sup>, D N Seidman<sup>2,3</sup>, A Romanenko<sup>1</sup>, B Tennis<sup>1</sup>, O S Melnychuk<sup>1</sup> and D A Sergatskov<sup>1</sup>

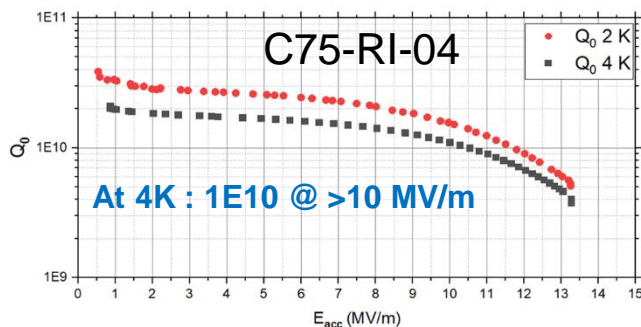
Published 11 January 2021 • © 2021 The Author(s). Published by IOP Publishing Ltd

[Superconductor Science and Technology, Volume 34, Number 2](#)

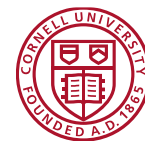
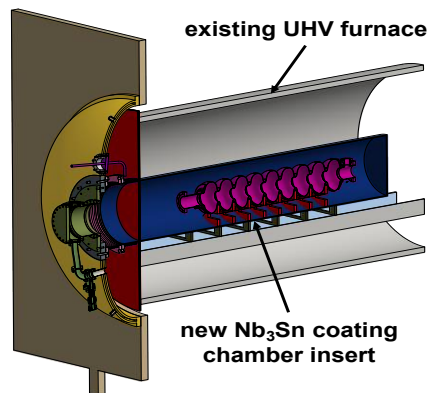
Citation S Posen et al 2021 *Supercond. Sci. Technol.* 34 025007



- 5-cell 1.5GHz cavity coated and RF tested.



C75 cavity made from large grain Nb

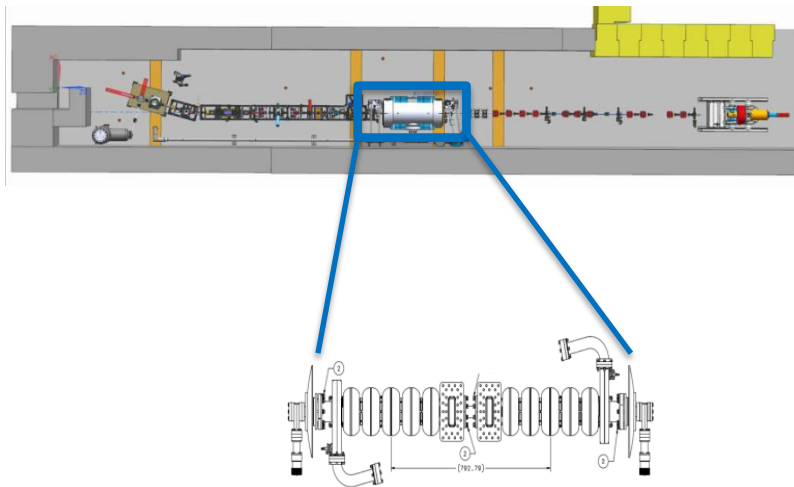


Cornell: Multicell coating facility under development.

A further challenge is **implementing multi-cell cavities in accelerator cryomodules**.

- Material is **brittle** – sensitive to deforming
- Slow cooldown – need small temperature gradient across cavity
- 4K operation challenges  
→ **Microphonics**

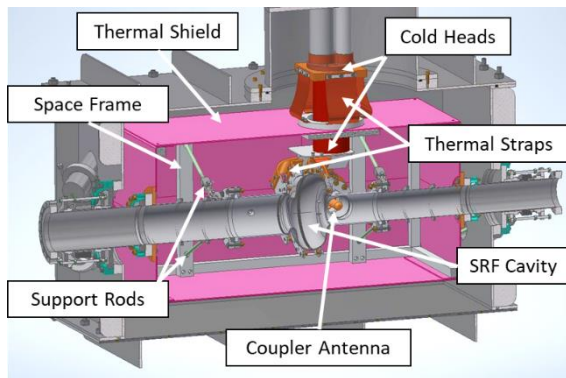
## Nb<sub>3</sub>Sn cavities for Upgraded Injector Test Facility (UITF) at JLab



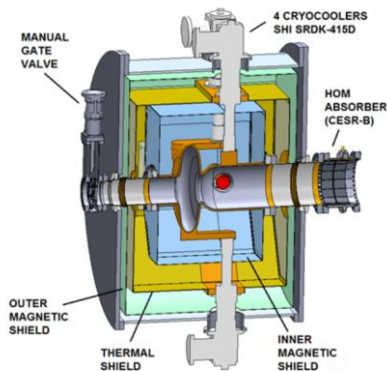
G. Ereemeev et al., Proceedings LINAC 2016 (MOPLR024)  
S. Pokharel et al., Proceedings IPAC 2022 (MOPOTK051)



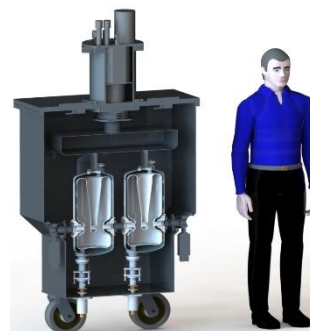
# Conduction Cooled Cryomodules



## Jefferson Lab



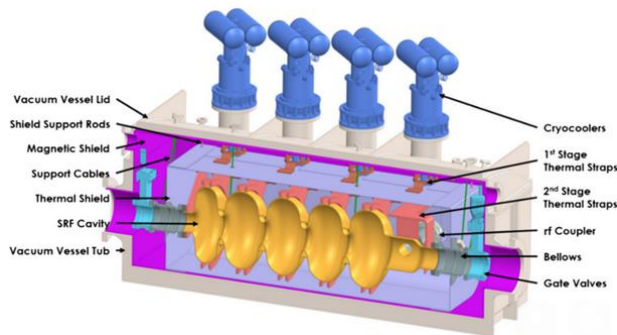
## Nb<sub>3</sub>Sn for Nuclear Physics (Collaboration ANL/FNAL/Radiabeam)



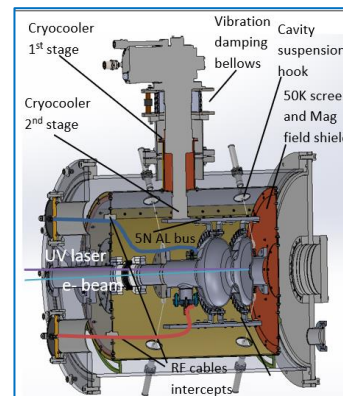
**Argonne**  
NATIONAL LABORATORY

Lead lab  
PI: Mike Kelly

**Wastewater Treatment** →



**Fermilab**



**Fermilab**

FNAL Lead: Sam Posen

**Nb<sub>3</sub>Sn for Industrial Accelerators  
(Collab. Euclid/FNAL/BNL)**

- $\text{Nb}_3\text{Sn}$  is a **high-potential material** for next-generation SRF cavities
  - **Higher energy gain**
  - **Lower cooling cost and complexity**
- $\text{Nb}_3\text{Sn}$  **coating facilities are established** around the World (Cornell, FNAL, JLab, KEK, etc.)
- Ongoing R&D will **improve  $\text{Nb}_3\text{Sn}$  performance** of  $\text{Nb}_3\text{Sn}$  films
  - **Thinner films**
  - **Reduced surface roughness**
- **Applications** are at **early stages**
  - **Multicell  $\text{Nb}_3\text{Sn}$  cavities**
  - **Prototype cryomodule testing**
  - Turn-key **compact cryomodules**

**Stay tuned !**