



Design of the BESSY VSR Waveguide Damped Cavities & Ancillary Components for the Cold String

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ICFA Mini Workshop on HOMs in SRF Cavities

1-3 October 2018

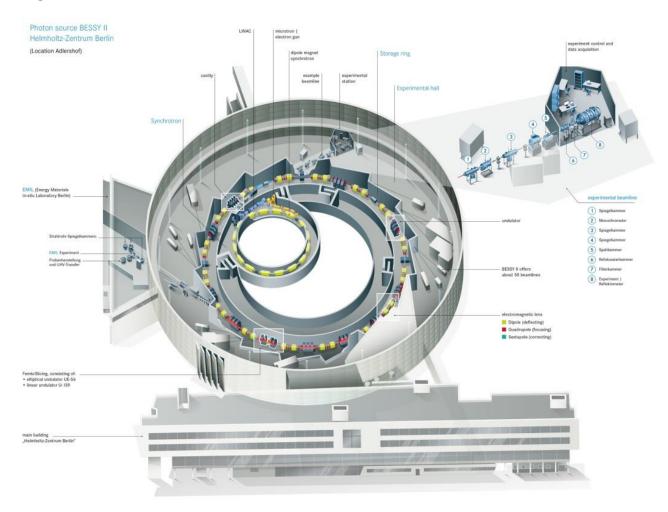
Ithaca, USA

Outline

- > Introduction to BESSY II storage ring
- > SRF Upgrade BESSY VSR & Highlights
- > SRF Cavity Specific Designs
- > HOM Power Levels in SRF Module
- Ancillary Components for the Cold String
- > HOM Power Levels in Cold String
- Outlook

BESSY II Storage Ring

- ➤ BESSY II is a 1.7 GeV synchrotron radiation source operating for 20 years in Berlin
- Core wavelength in the range from Terahertz region to hard X rays





BESSY II Parameters			
Lattice	DBA		
Circumference	240 m		
Energy	1.7 GeV		
Current	300 mA		
RF Frequency	500 MHz		
RF Voltage	1.5 MV		
Bunch Length	15 ps		
Emmitance	6 nm rad		

The Concept of BESSY VSR

BESSY II @ present

Normal conducting cavity system

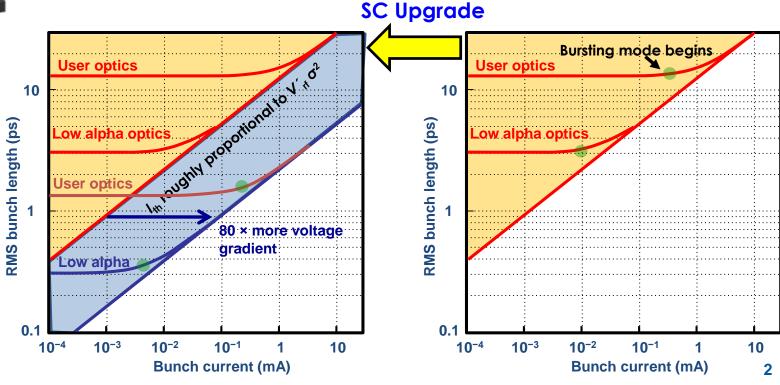


- Supply short pulses down to 1.5 ps (100 × more bunch current)
- Low a permits few 100 fs pulses
- Configure BESSYVSR so 1.5 ps and 15 ps bunches can be supplied simultaneously for maximum flexibility and flux!

Limited pulse length in storage ring



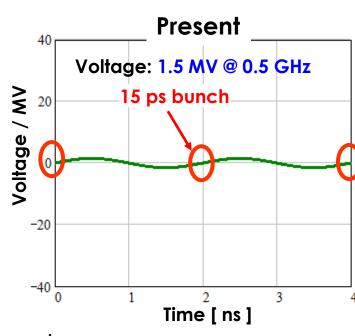
- At high current beam becomes unstable
- For ps pulses, flux is reduced by nearly 100



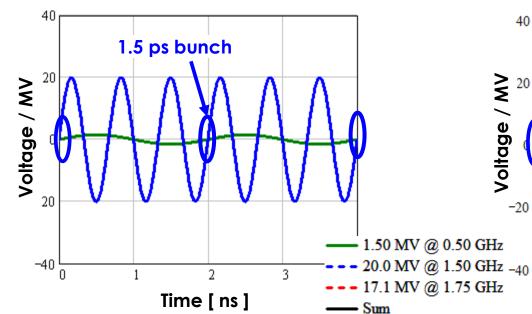
BESSY II, SC Upgrade – BESSY VSR

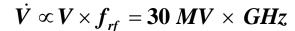


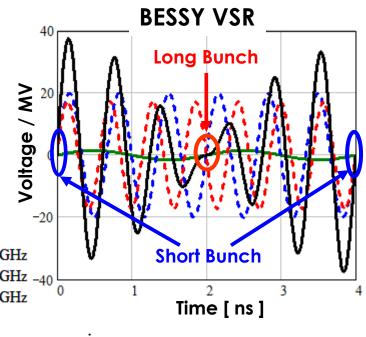
G.Wüstefeld et al. "Simultaneous long and short electron bunches in the BESSY II storage ring", IPAC2011



 $\dot{V} \propto V \times f_{rf} = 0.75 \ MV \times GHz$







$$\dot{V} \propto V \times f_{rf} = 60 \ MV \times GHz$$

- 1.5GHz and 1.75GHz ---- RF beating (modulate RF focusing)
- Odd (voltage cancelation, 15 ps bunches)
- Even (voltage addition, 1.1 ps)

BESSY II, SC Upgrade – BESSY VSR

BESSY VSR Filling Patterns

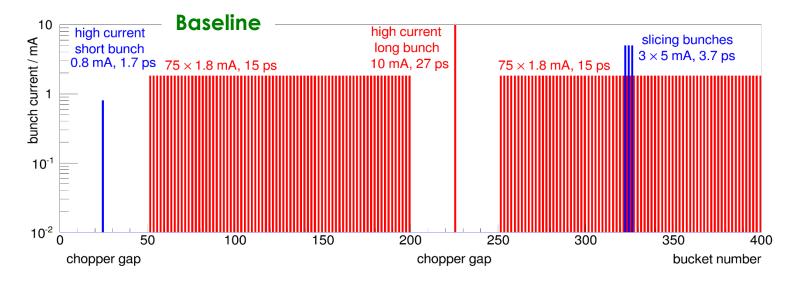
High concentration of long bunches populated with high current

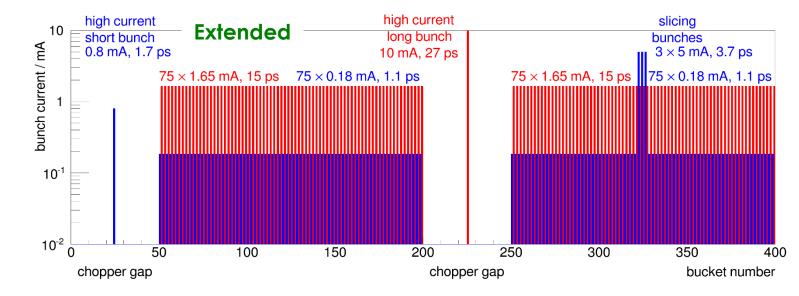
(flux hungry users)

Few high current - short bunches (slicing bunches ...)

More short bunches (Extended)

High Population of long & short bunches at the same time





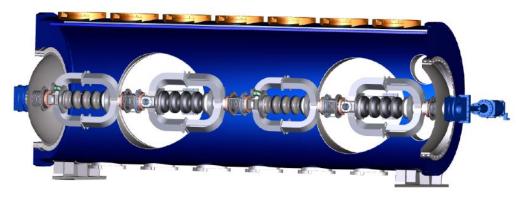
BESSY II SC Upgrade – BESSY VSR

Simultaneous Store of long & short bunches





> SRF SYSTEM: 2@1.5 GHz & 2@1.75 GHz



CHALLENGES

- CW operation @ high field levels E=20MV/m
- Peak fields on surface (discharges, quenching)
- High beam current (Ib=300mA),
- Cavity HOMs must be highly damped (CBIs)
- Exotic cavity design (damping end-groups)
- Integrating in existing storage ring
- Transparent Parking of SRF Module.

Outline

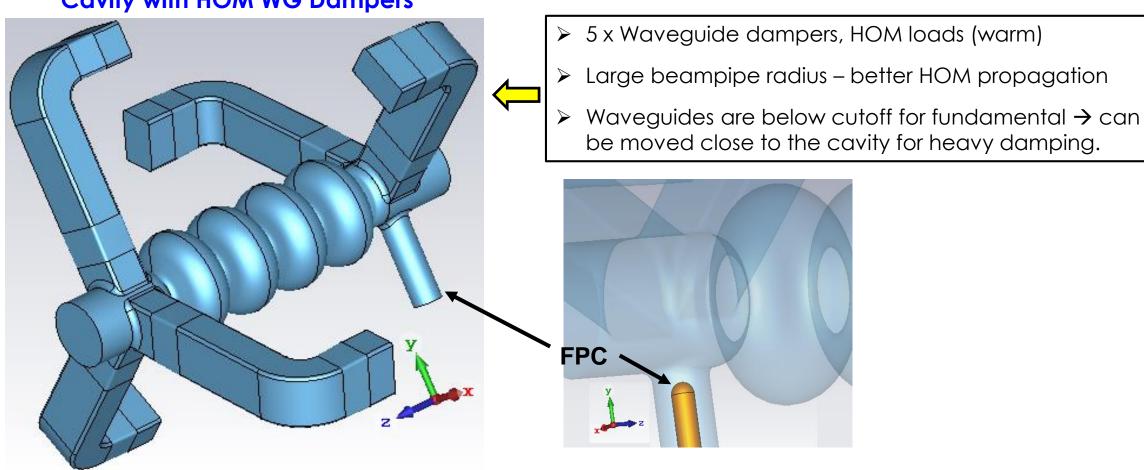
- > Introduction to BESSY II storage ring
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BESSY VSR SRF Cavity Designs

- > Tune fundamental mode: field flatness, R/Q ...
- > Control cavity HOM spectrum (off-resonance condition) during the design.

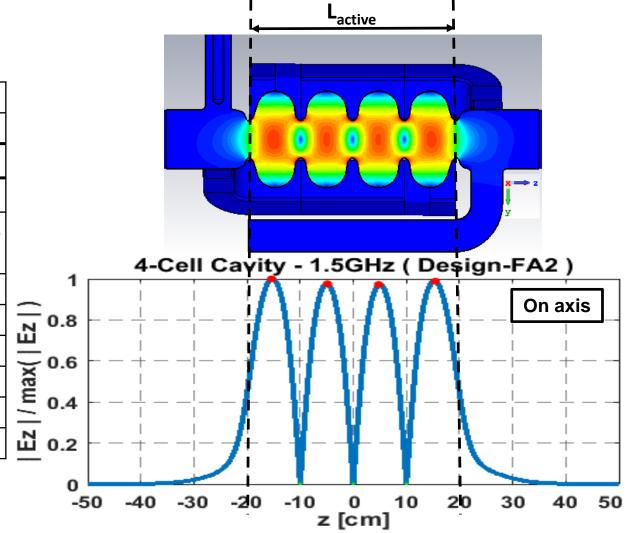
Strong HOM Damped SRF Cavity Concepts

Cavity with HOM WG Dampers



BESSY VSR SRF Cavity Designs

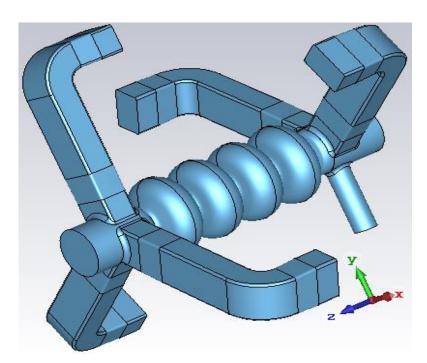
Simulation Results – for both Cavity (TM $_{010}$ π -mode)				
	1.5GHz	1.75GHz	Design goal	
Number of Cells		4		
L _{active}	0.4 m	0.344 m		
Frequency [GHz]	1.4990	1.7489	3 th & 3.5 th harm.	
			of 499.65 MHz	
Q _{ext}	4.99*10 ⁷	4.28*10 ⁷		
G [Ω]	277.63	275.42		
E_{pk}/E_{acc}	2.32	2.30	≤ 2.4	
B_{pk}/E_{acc} [mT/(MV/m)]	4.98	5.13	≤ 5.3	
R/Q [Ω]	386	380	≥ 90 per cell	
Field Flatness - μ _{ff}	97%	99 %	≥ 95%	

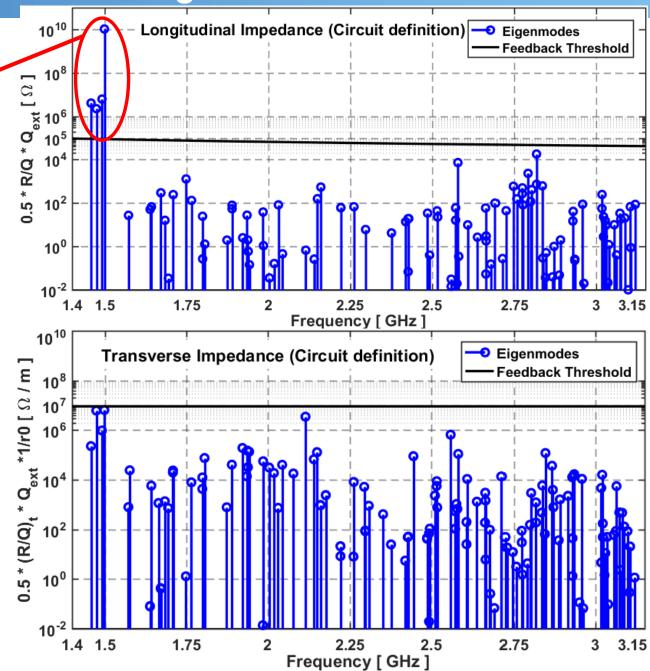


VSR 1.5GHz Cavity Impedances from Eigenmodes

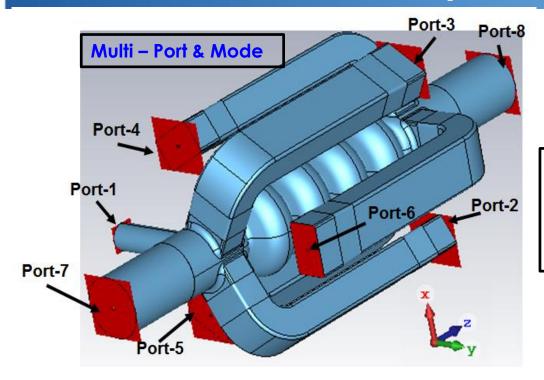
Monopole Band

	Frequency [GHz]	R/Q [Ω]	Q _{ext}	Mode Type
1	1.49866	386	5.00·10 ⁷	π
2	1.49134	0.41	2.98·10 ⁷	2π/3
3	1.47424	0.09	4.74·10 ⁷	π/2
4	1.45785	0.05	1.60·10 ⁸	2π





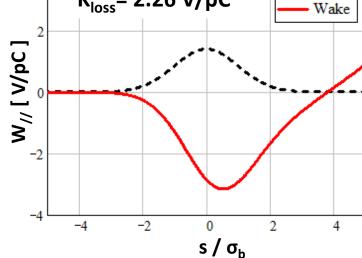
BESSY VSR SRF Cavity Designs

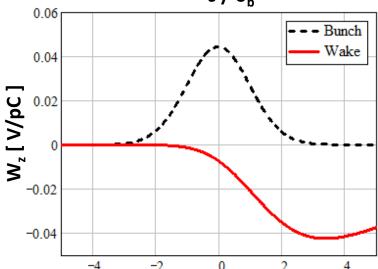


Setup Wakefield Solver

- 5 x WG ports 15 mode
- FPC port 10 mode
- 2 x Bmp 40 mode







 s / σ_b

Simulation Consistency

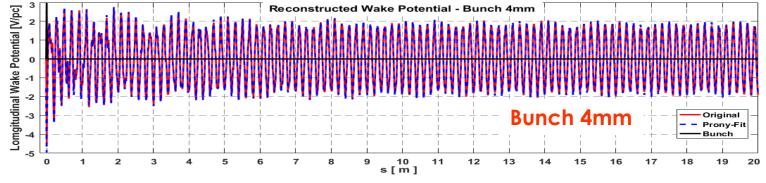
- \triangleright Energy loss in all ports ~ 1.46 μJ < 2.26 μJ (bunch loss). About 35% of EM energy still remains in fundamental mode.
 - > The vertical kick of fundamental-power-coupler can be compensated by 180 degree rotation of second 1.5GHz Cavity.
 - Horizontal kick is 10K times smaller than vertical.

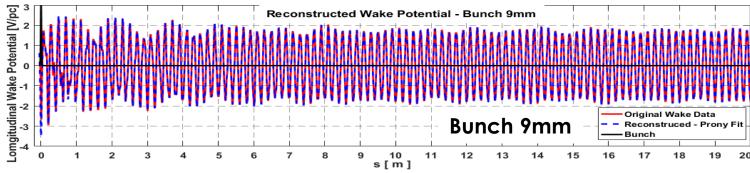
Resonant Mode Extraction from Wakes: Pole-Fitting

Bunch Path -off axis XY=2.1mm

$$W(s) = \sum_{\nu} 2 K_{\nu} \cos(\frac{\omega_{\nu}}{c} s) e^{-\alpha_{\nu} s}$$

$$\alpha_{\nu} = \omega_{\nu} / \text{(c 2 Q}_{\text{loaded}}), R/Q[\Omega] = \frac{4 K_{\nu} [V/pC]}{\omega_{\nu} [GHz]} 10^{3} (Linac)$$

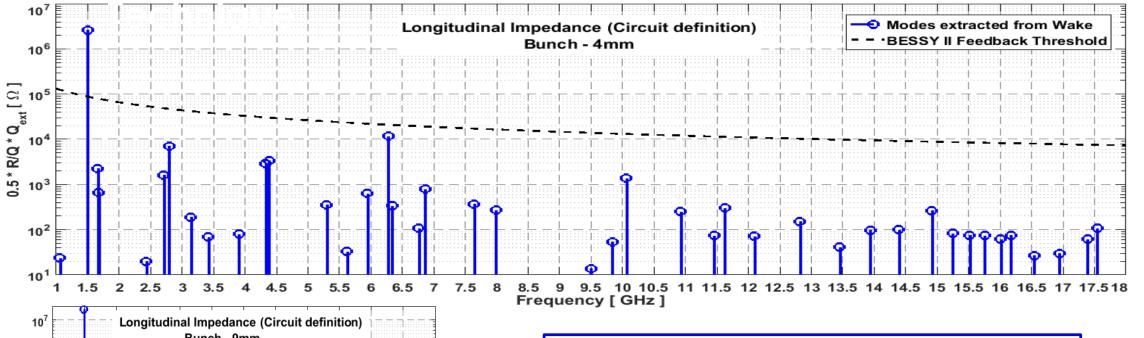


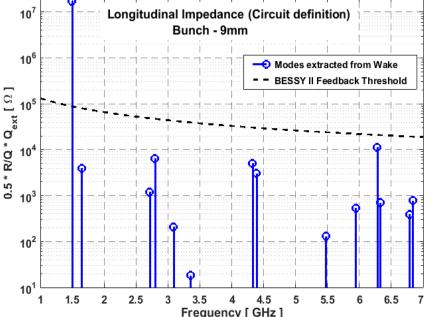


- ➢ Pole-fitting gives quantitative estimate on the resonances of the system (Mode type undefined).
- ➤ For the fundamental mode Qext=5e7 should be used, because the wake length 20m is too short to extract such high Qext.
- > The search for best fit is done manually, it depends on frequency range & filter settings in the algorithm.

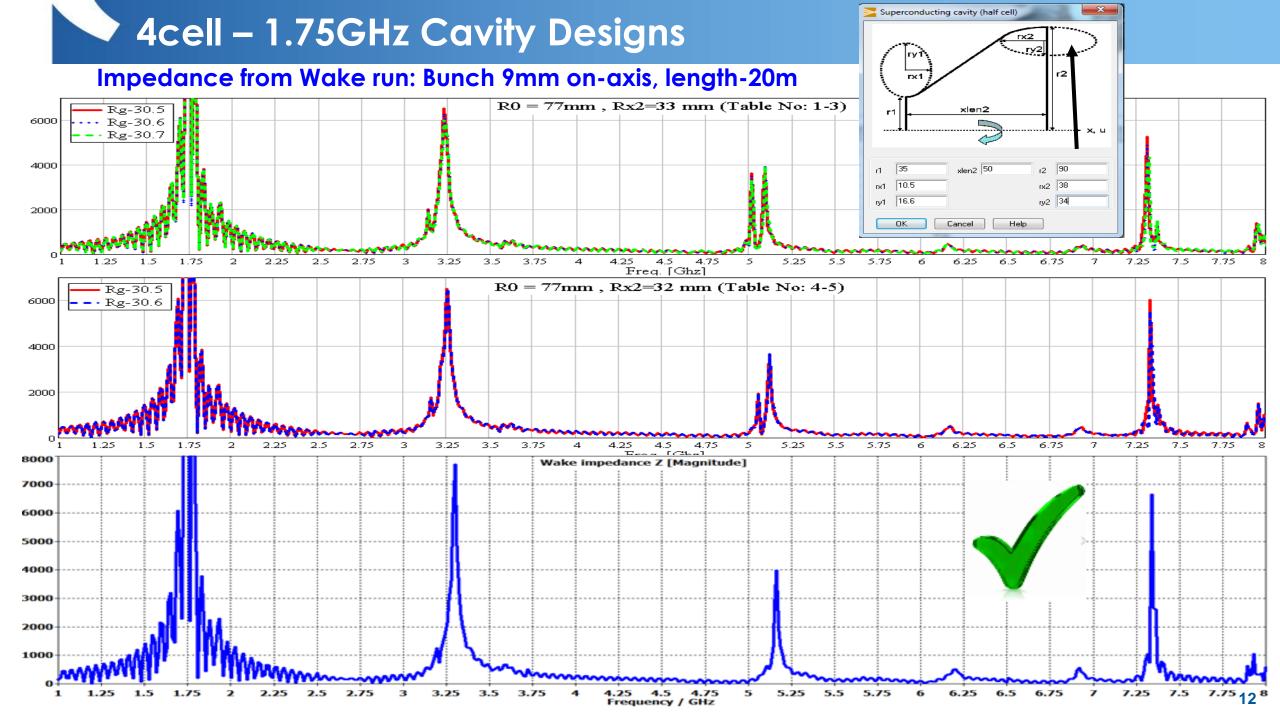
	Prony-Pi	sarenko Fit	C	ircui <u>t d</u> efinitio
N	Freq. [GHz]	R/Q[Ω]	Q _{loaded}	0.5 · R/Q · Q _{loaded} [Ω]
1	1.499	386.46	8.97e+4	1.73e+7
	1.499	420.44	1.25e+4	2.64e+6
2	1.649	17.877	4.46e+2	3.99e+3
	1.657	26.45	1.69e+2	2.24e+3
3	2.713	7.05	3.4e+2	1.2e+3
	2.709	7.047	4.61e+2	1.62e+3
4	2.794	130.0	1.0e+2	6.5e+3
	2.793	143.02	9.85e+1	7.04e+3
5	4.326	7.535	1.34e+3	5.05e+3
	4.330	10.65	5.5e+2	2.92e+3
6	4.385	21.19	2.87e+2	3.04e+3
	4.384	25.39	2.65e+2	3.36e+3
7	5.941	3.939	2.76e+2	5.43e+2
	5.944	5.233	2.42e+2	6.32e+2
8	6.280	9.88	2.3e+3	1.13e+4
	6.278	10.12	2.32e+3	1.17e+4
9	6.324	3.713	3.79e+2	7.04e+2
	6.339	8.960	7.43e+1	3.33e+2
10	6.836	3.815	4.04e+2	7.72e+2
	6.863	4.128	3.79e+2	7.82e+210

Resonant Mode Extraction from Wakes: Pole-Fitting





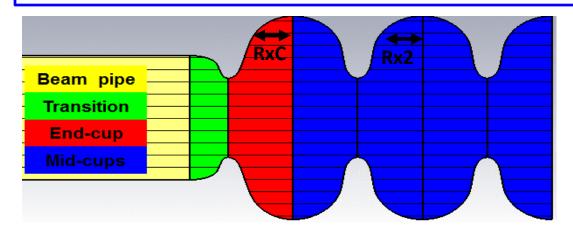
- ➤ The discrepancy at high frequencies above 5GHz , is because of simulation accuracy, i.e. the time signal in 4mm bunch simulation contains this part of the spectrum & have better accuracy.
- > Pole fitting is a fast estimate of the resonances in the system (low resolution).
- Eigenmode analyses is required (High resolution). At high frequencies >4GHz is very time consuming & requires huge hardware resources.

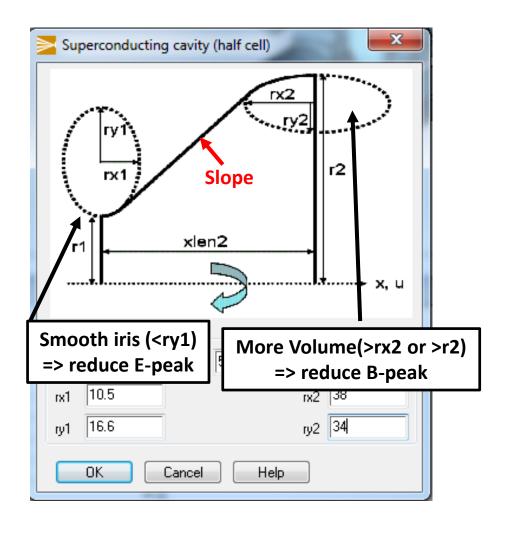


BESSY VSR SRF Cavity Designs

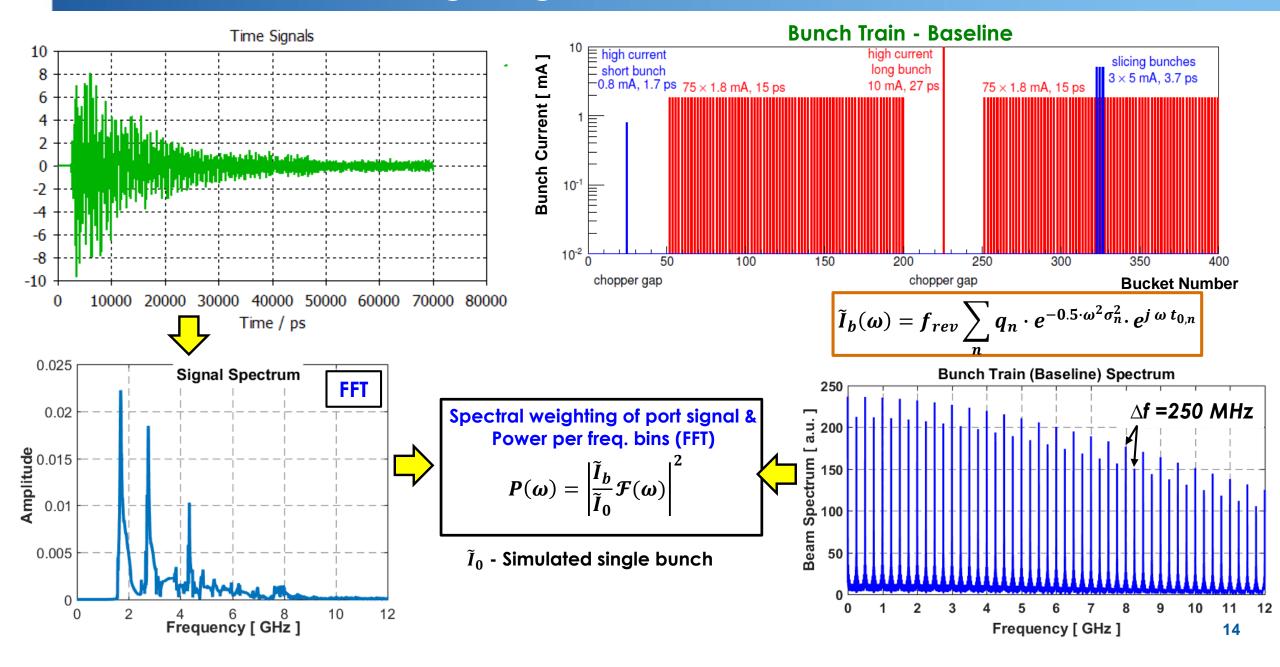
Geometry Parameters for Accelerating Mode & HOM Control

- > Rx2/RxC field flatness (not sensitive on other parameters)
- HOM spectrum shift is sensitive on cell-slope (for tuned fundamental)
- Design:
 - 1. Fix iris radius (Shunt impedance)
 - 2. Ensure field flatness >95% (Rx2/RxC, fixed slope)
 - 3. Tune fundamental frequency by r2, check B-peak.
 - 4. Check HOM spectrum





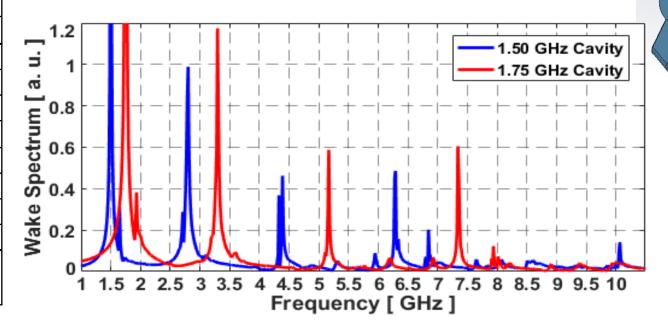
Signal Spectral Weighting Technique



HOM Power of Single Cavity – VSR Baseline beam

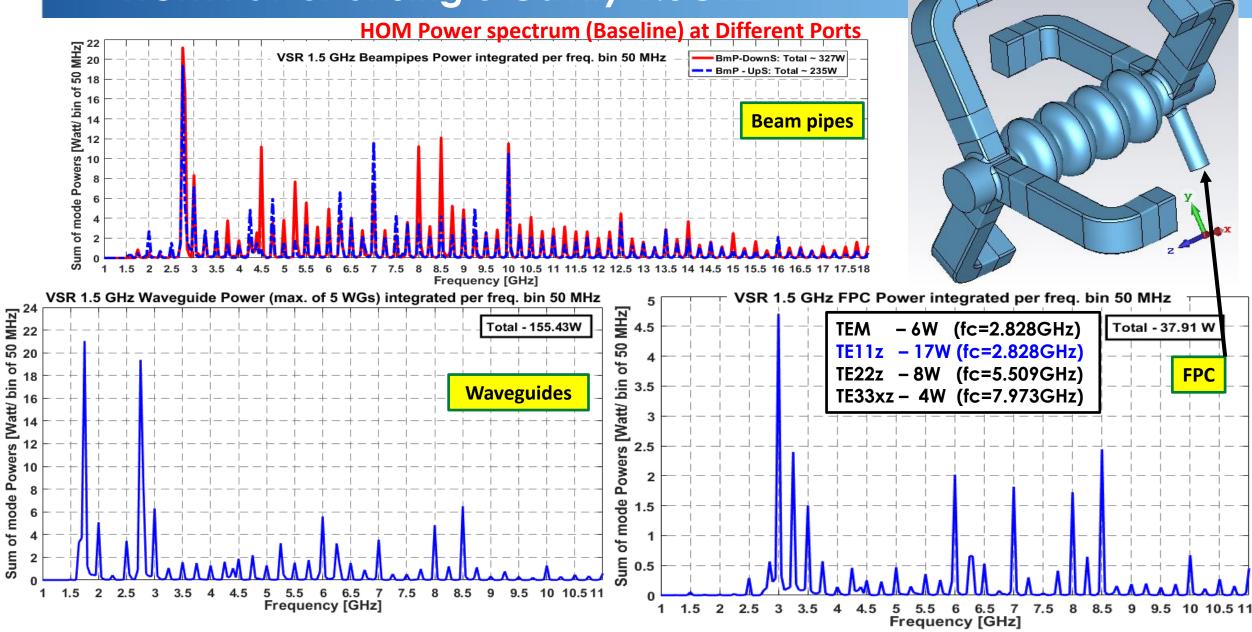
Spectrally Weighted with "Baseline" pattern

Cavity Type	1.5GHz	1.75GHz	
Port No.	HOM Po	wer [W]	
1 – FPC ⁽¹⁾	37.9	33.8	
2 – WG ⁽¹⁾	105.3	154.7	
3 – WG ⁽¹⁾	103.8	151.4	
4 – WG ⁽²⁾	88.5	108.3	
5 – WG ⁽²⁾	90.2	109.8	
6 – WG ⁽²⁾	90.6	111.6	
7 – BmP ^(Upstream)	235.4	200.5	
8 – BmP ^(Downstream)	327.1	275.9	
Total Coherent 1079 114		1146	
None-Coherent	1293 1300		



- ➤ Both cavities are not hitting any of beam resonances that are multiple of 250MHz (Coherent and none-coherent powers are at the same level).
- > Cornell's ERL cavities are designed to run at about 100-200W HOM Power.

HOM Power of Single Cavity 1.5GHz



Design of the 1.5 GHz BESSY VSR coupler

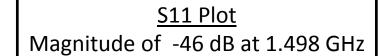




Courtesy of E. Sharples (HZB)

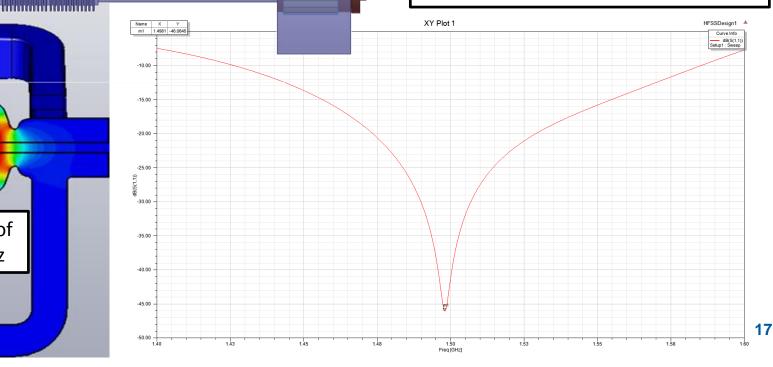
- Two ceramic windows to maintain vacuum.
- Inner an outer coax bellows provide a tuning mechanism to allow for variable coupling with a Q_{ext} of 6x10⁶ to 6x10⁷
 - E. Sharples et al, Design of the high power 1.5GHz input couplers for BESSY VSR, IPAC'17, MOPVA051, WEPML048

Magnitude plot of E-field at 1.5 GHz



Magnitude plot of E-

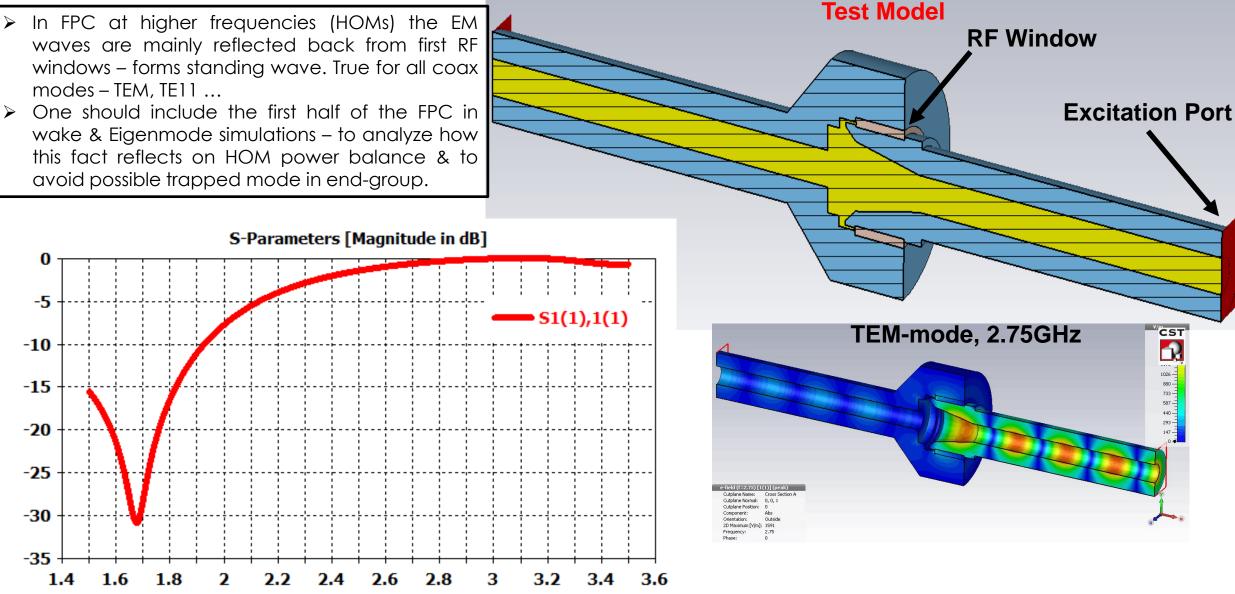
field in coupler



FPC characteristics for HOMs

Frequency / GHz

- In FPC at higher frequencies (HOMs) the EM modes – TEM, TE11 ...
- avoid possible trapped mode in end-group.



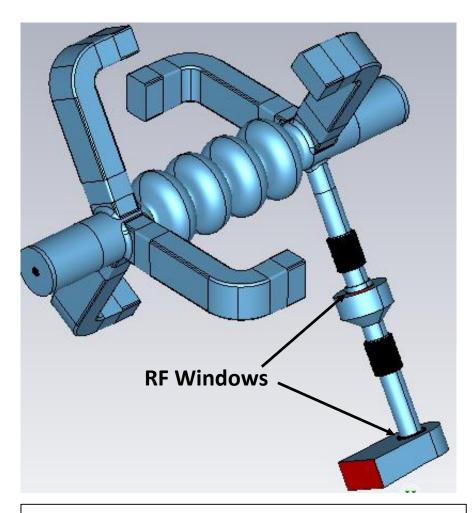
HOM Powers for 1.5GHz Cavity Full-Model (incl. FPC)

 $WG^{(2)}$

BmP⁽¹⁾

BmP⁽²⁾

Sum



Dielectric losses are included in Wake simulation

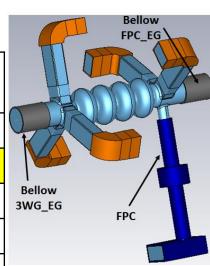
	HOM Power Levels & Distribution for Baseline-FP (Wake Simulation - Bunch=9mm onAxis)				
Ports	Model mit FPC Model ohne FPC				
FPC ⁽¹⁾	2.89	25.86			
WG ⁽¹⁾	93.78	91.62			
WG ⁽¹⁾	93.78	91.62			
WG ⁽²⁾	87.35	87.94			
WG ⁽²⁾	87.35	87.94			

97.00

213.11

269.97

945.24



- ➤ With full coupler model the HOM power in FPC is reduces significantly.
- This HOM power is redistributed into the closest ports, i.e. 2 x HOM waveguides of corresponding end-group & beam pipe.

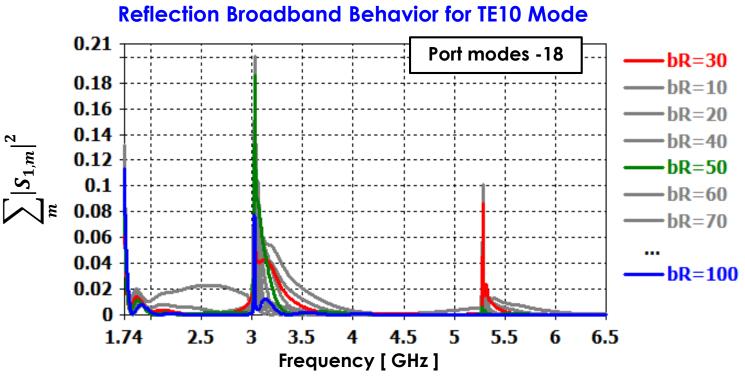
98.26

205.58

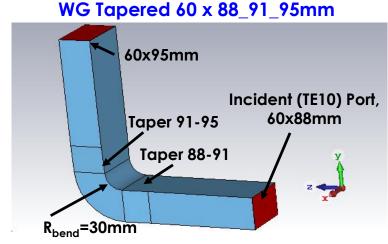
270.79

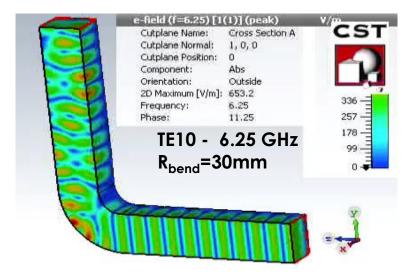
959.62

Waveguide Bend Broadband Characteristics



 \triangleright Low reflection (broadband) from the WG bend is for bending radius = 30mm or bR ≥ 100mm.



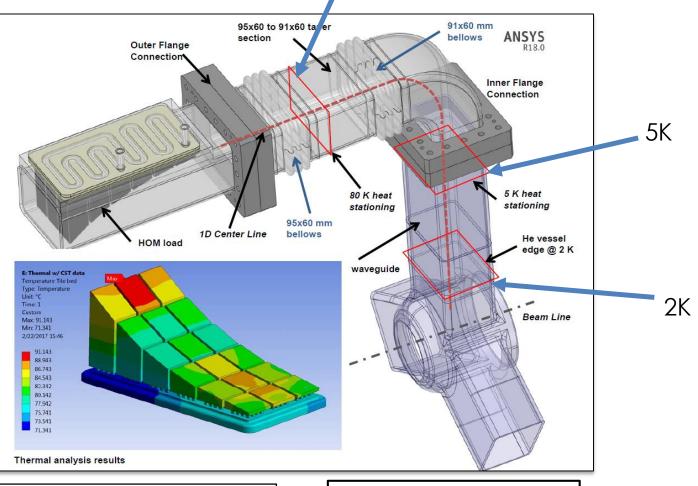


- > TE10 mode couples into different modes after bend: TE10, TE11, TM11..., depending on excitation frequency & the cutoff of each WG mode!
- At high frequencies the TE10 is scattered from the bend into several modes, i.e. acts as mode mixer.

 At optimized 30mm inner bending radius the reflection is minimal in broadband frequency sense.

BESSY VSR HOM Loads

Water-cooled HOM loads (room temperature 300K) Specifications: 460W per load Design, fabrication and tests @ JLab



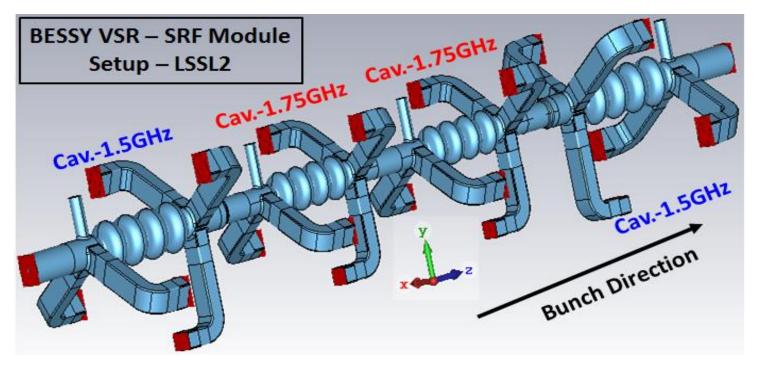
60-80K

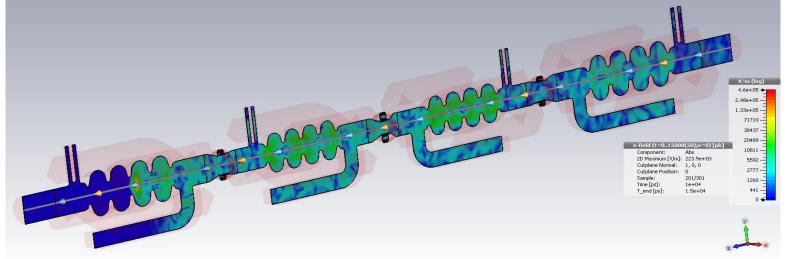
 L. Guo et al, Development of waveguide HOM loads for BERLinPro and BESSY-VSR SRF cavities, IPAC'17, MOPVA130 Courtesy of Jefferson Lab

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HOM Power Levels in SRF Module

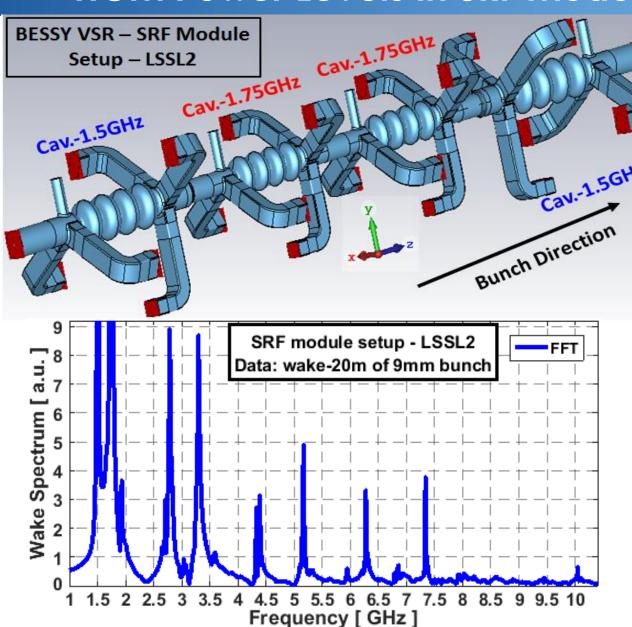




Wakefield Simulations

- Long Range Wakes~ 20m
- Spectral Weighting of all Port Signals with Beam Spectrum
- Expected HOM Power Levels & Spectrum
- Efficiency of HOM Damping
- Analyze different cavity arrangements in the module to reach optimal operation conditions with equally distributed power portions in warm HOM loads.
- > Study on different FPC locations (Upstream - Downstream) to minimize the flown HOM powers & redirect to wavguide dampers. (RF window issues)

HOM Power Levels in SRF Module



	Port	LSSL1	LSSL2	SSLL1	SSLL2	
	1					1
	2	28,9	28,9	102,2	58,6 217.4	
		102,2	102,1	216,0	217,4	
	3	102,2	102,1	216,0	217,4	
	4	157,0	157,1	178,7	179,0	
	5	157,0	157,1	178,7	179,0	
	6	195,6	195,5	204,6	231,7	Į
,	7	46,3	45,8	25,7	25,4	1
	8	230,3	230,1	140,2	140,1	
	9	230,3	230,1	140,2	140,1	
	10	163,2	163,7	165,5	165,9	
	11	163,2	163,7	165,5	165,9	
>	12	221,8	221,3	225,7	223,6	1
	13	52,6	53,0	53,1	52,4	1
er	14	249,6	247,2	254,2	251,8	
_	15	249,6	247,2	254,2	251,8	
M	16	185,2	163,9	195,2	171,1	
HOM Power [W	17	185,2	163,9	195,2	171,1	
우	18	240,9	199,9	263,6	207,6	Į
_	19	96,2	24,2	59,7	23,7)
	20	201,5	115,1	210,2	116,2	
	21	201,5	115,1	210,2	116,2	
	22	86,0	159,5	90,0	167,6	ı
	23	86,0	159,5	90,0	167,6	
	24	97,3	202,8	96,5	208,5	J
m ∫	25	246,6	246,1	227,6	225,0	
es 🕽	26	269,4	330,2	299,0	357,7	
	Total	4245 W	4225 W	4457 W	4432 W	

Beam

pipes

VSR Module Power Levels: Baseline Filling Patern

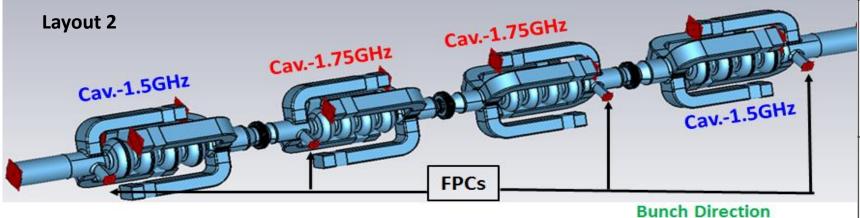
GHz

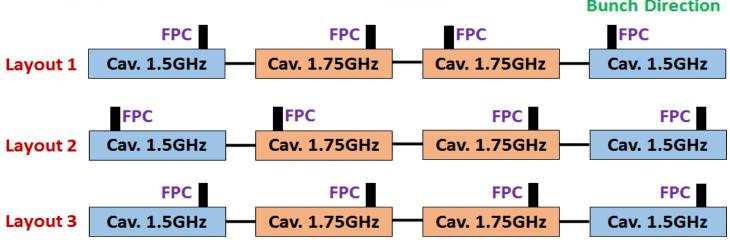
GHz Cavities

1.5

HOM Power Levels in SRF Module

Different FPC positions of the 4-cell cavity arrangement in SRF module





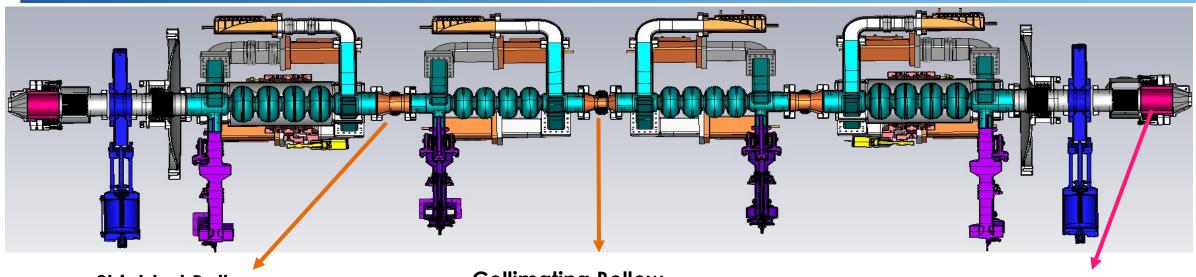
- > Layout 2 is the optimal setup in terms of equally distributed HOM power portions along the SRF module.
- Low HOM power at FPC to protect RF windows.
- Technically difficult to achieve due to the limited space in the lowbeta straight of the ring.

Ī		HOM Power [W]			
	Compo	Port	Layout	Layout	Layout
	nent		1	2	3
	N	FPC ⁽¹⁾	25	28	61
	₩ E	WG ⁽¹⁾	115	107	206
	L.5	WG ⁽¹⁾	115	107	206
	Cavity 1.5 GHz Upstream	WG ⁽²⁾	136	157	74
	avi.	WG ⁽²⁾	136	157	74
	0	WG ⁽²⁾	172	193	90
Ī	77	FPC ⁽¹⁾	66	67	73
	5 E	WG ⁽¹⁾	267	265	305
	Cavity 1.75 GHz Upstream	WG ⁽¹⁾	267	265	305
	y 1	WG ⁽²⁾	204	187	179
	Z Z	WG ⁽²⁾	204	187	179
	ర	WG ⁽²⁾	243	213	220
	7	FPC ⁽¹⁾	107	72	114
	Cavity 1.75 GHz Downstream	WG ⁽¹⁾	314	261	316
	.75 tre	WG ⁽¹⁾	314	261	316
	i vity 1.75 G l Downstream	WG ⁽²⁾	171	245	171
	Do Do	WG ⁽²⁾	171	245	171
	ర	WG ⁽²⁾	203	282	211
	N	FPC ⁽¹⁾	59	25	74
	품	WG ⁽¹⁾	208	112	203
	L.5	WG ⁽¹⁾	208	112	203
	avity 1.5 GH Downstream	WG ⁽²⁾	74	143	80
	Cavity 1.5 GHz Downstream	WG ⁽²⁾	74	143	80
	0 -	WG ⁽²⁾	90	184	83
	BmP	Upstr.	230	300	230
	DITIP	Downstr.	363	380	290
	Total		4534	4693	4515

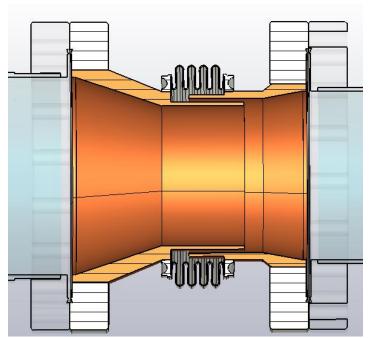
Outline

- > Introduction to BESSY II storage ring
- > SRF Upgrade BESSY VSR & Highlights
- > SRF Cavity Specific Designs
- > HOM Power Levels in SRF Module
- Ancillary Components for the Cold String
- > HOM Power Levels in Cold String
- > Outlook

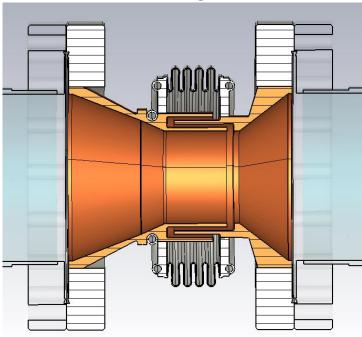
Ancillary Components for the Cold String



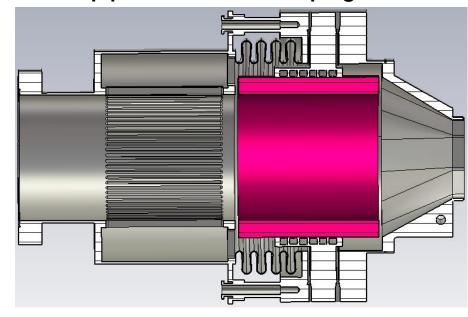
Shielded Bellow



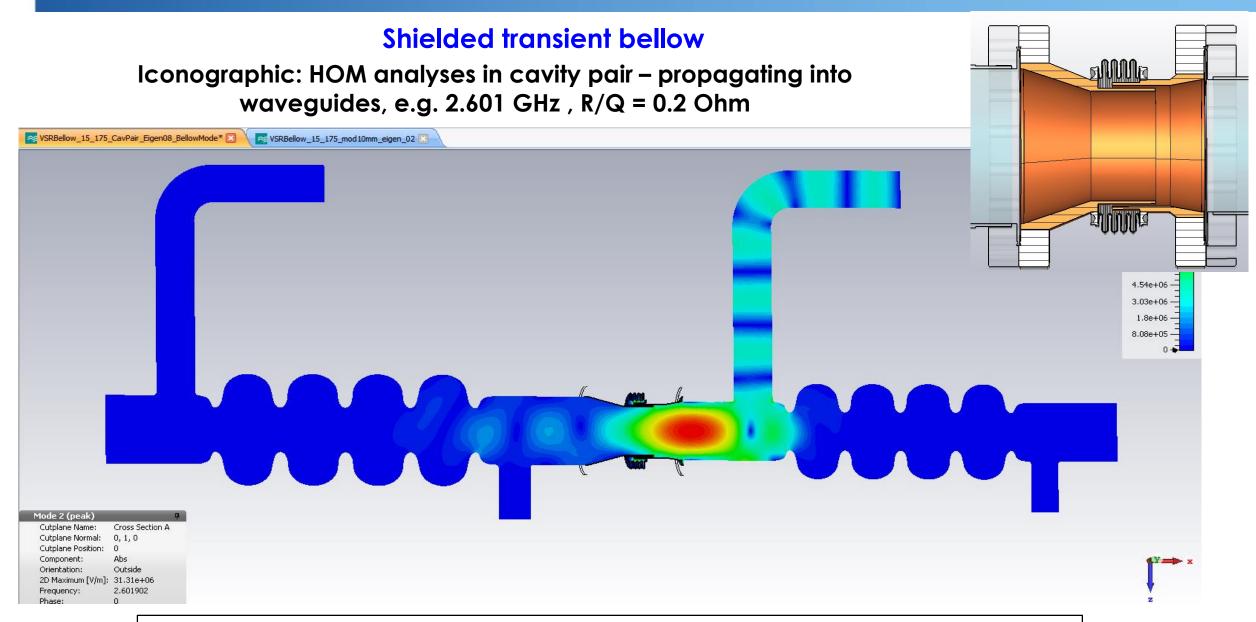
Collimating Bellow



Beampipe Absorber & Pumping Dom

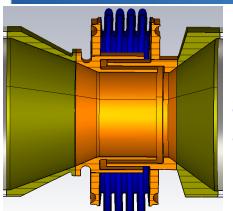


Shielded Transient Bellow



H.-W. Glock et al, Design of the beamline elements in the BESSY VSR cold string, IPAC'18, THPMF033

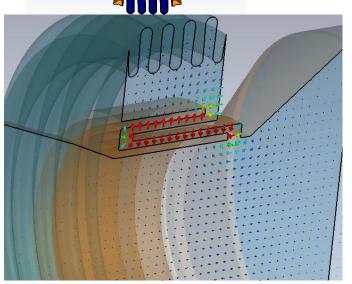
Collimated Shielded Bellow

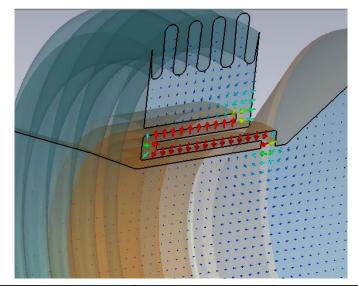


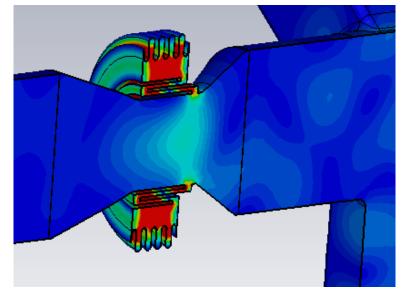
Collimated shielded bellow: Length dependency of parasitic modes

Massive Copper
Stainless Steel
SS with Cu coating

- No issues from stretching / shortening
- Not necessarily monotonous dependency





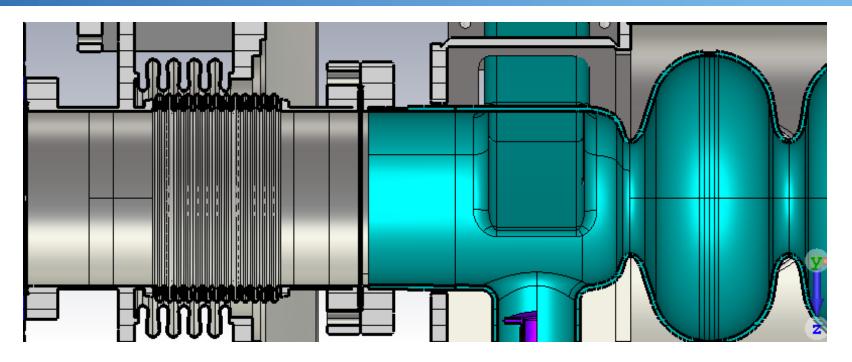


-2 mm	± 0	+ 2mm
415.8 MHZ	422.1 MHz	423.0 MHz
14.3 Ω	15.8 Ω	17.1 Ω

-2 mm	± 0	+ 2mm
2125.1 MHz	2154.8 MHz	2135.4 MHz
4.3 Ω	4.2 Ω	4.2 Ω

-2 mm	± 0	+ 2mm
3976.4 MHz	3928.0 MHz	3784.4 MHz
5.2 Ω	2.2 Ω	2.2 Ω

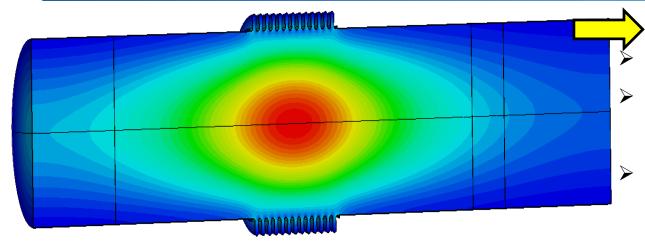
Module End-Bellow



Module end-bellows demands

- Longitudinal and transversal compensation of cold string and tank tolerances
- Lateral compensation of exterior cavity's shrinkage
- Compensation of space requirements during mounting procedure
- ➤ Thermal isolation 300 K \Leftrightarrow 1.8 K; accommodate thermal intercept
- Least beam interaction, esp. no localized modes @ multiples of 250 MHz

Module End-Bellow



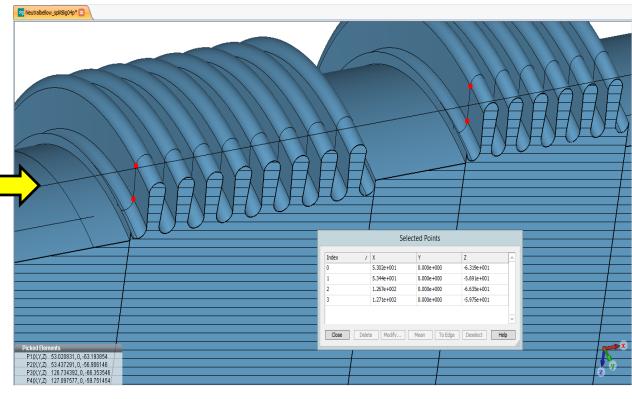
Module-end-bellows draft design

- > Layout following mechanical and thermal considerations
- Revealed single localized mode @ 2.023 GHz, R/Q = 1.61 Ω . Q ~ 2600. ...
- > ... which is considered as dangerously close to 2.00 GHz in view of mechanical softness

Concept of tunable split bellow

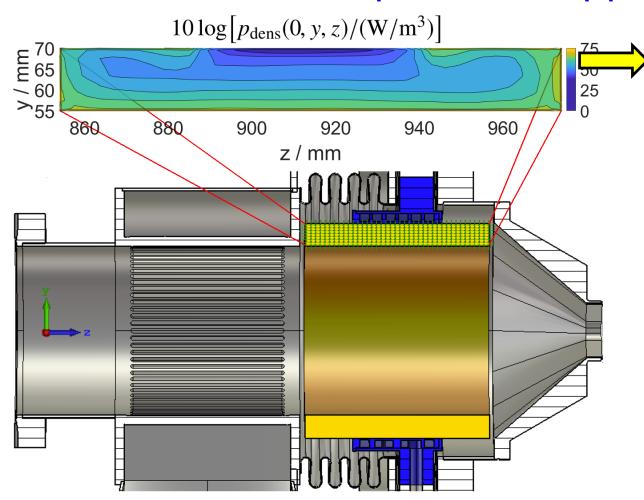
- Section diameter of second part raised by 5% (final design subject of production limits)
- Intermediate short straight to accommodate thermal intercept
- Position of intermediate straight adjusted by active tuner within ± 3 mm

Computation and pictures courtesy of H.-W. Glock



Beampipe Absorber

HOM powers in beampipe absorber



- > HOM power dissipation is strongly concentrated close to surface.
- With contingency we expect ~ 2 kW per absorber.

HOM power losses in dielectric absorber

$$p_{n} = \iiint_{\mathbf{\Omega}_{abs}} \frac{1}{2} \omega_{n} \, \varepsilon''(\omega_{n}) \, |\underline{\mathbf{E}}_{n}(\mathbf{r})|^{2} \, dV$$

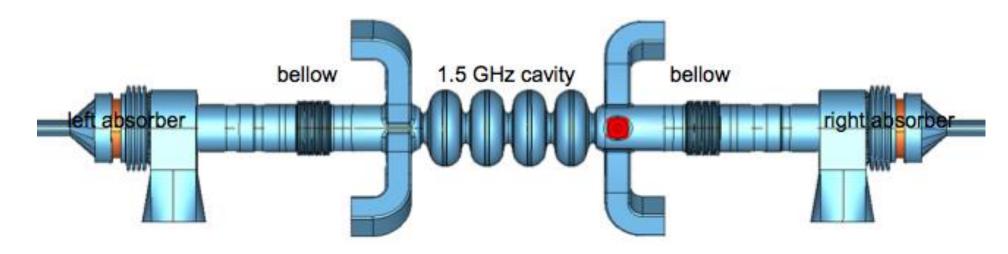
$$= \pi \int_{y_{\min}}^{y_{\max}} \int_{z_{\min}}^{z_{\max}} r \, \omega_{n} \, \varepsilon''(\omega_{n}) \, |\underline{\mathbf{E}}_{n}(\mathbf{r})|^{2} \, dy dz$$

Approximation for Spectral- & spatial-distributed dielectric wake loss for periodic beams.

Computation and pictures courtesy of T. Flisgen

- T. Flisgen et al, Estimation of Dielectric Losses in Beam Pipe Absorbers, IPAC'18, THPAF084
- H.-W. Glock et al, Design of the beamline elements in the BESSY VSR cold string, IPAC'18, THPMF033

Beampipe Absorber



	σ/mm	f _{max} / GHz	N _{mesh}	T _{comp}
Model 1	14	7.3136	426,809,958	2 d 20 h 12 min
Model 2	10	10.2391	1,075,099,752	7 d 3 h 11 min

- 112 2D port modes
- 320 field probes for E_x , E_y , E_z per beampipe absorber
- Transverse offset of the bunch XY = 2.1 mm

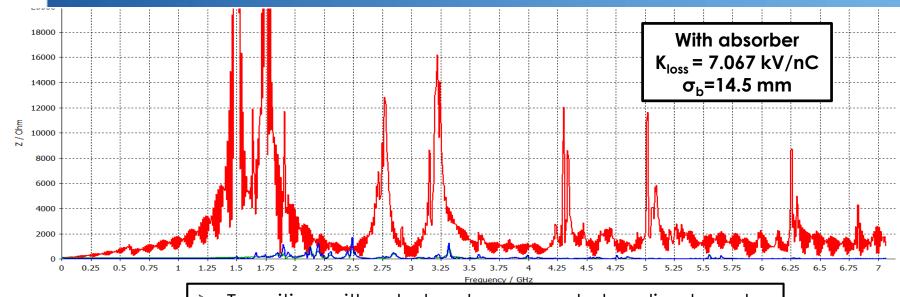
Total absorbed HOM powers for BESSY VSR filling patterns

Filling Pattern	Power Left Absorber	Power Right Absorber
baseline	801 W	1371 W
extended	716 W	1250 W

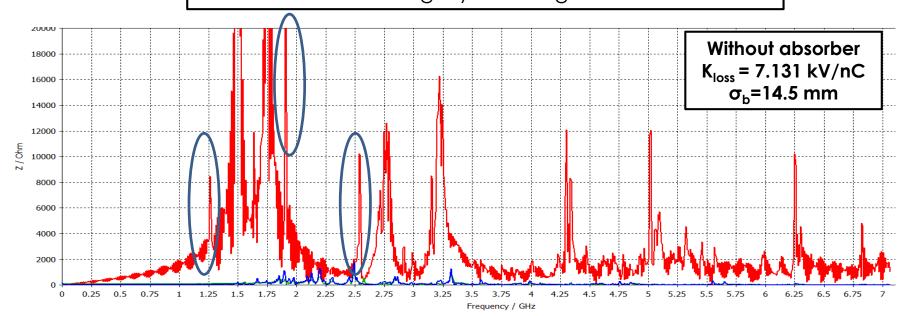
Computation and pictures courtesy of T. Flisgen

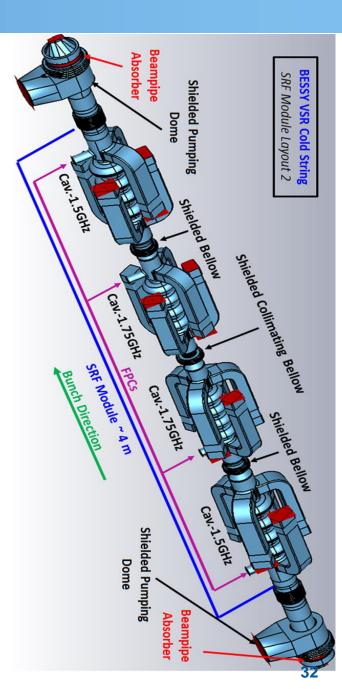
- Losses are in the expected order, but depend heavily on the considered frequency range.
- > Losses in in the right absorber are ~ 1.7 higher than in the left absorber.

Beampipe Absorber



- > Transition without absorber prone to localized modes
- > Absorber in total slightly reducing the loss factor



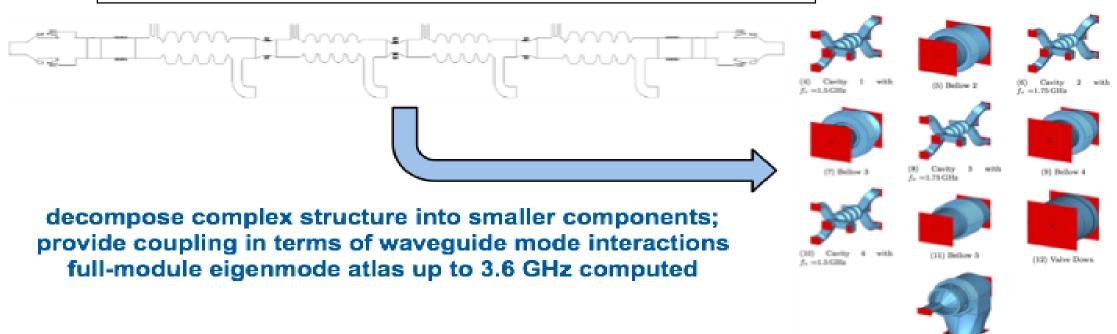


Eigenmodes in Big Structures: SSC Technique

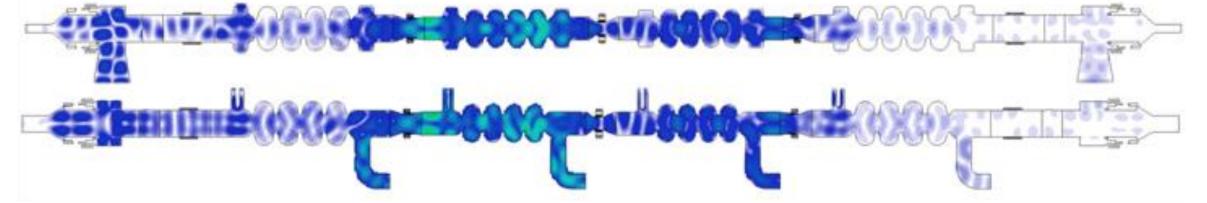
Eigenmodes in rather big structures: State-Space-Computation (SSC)



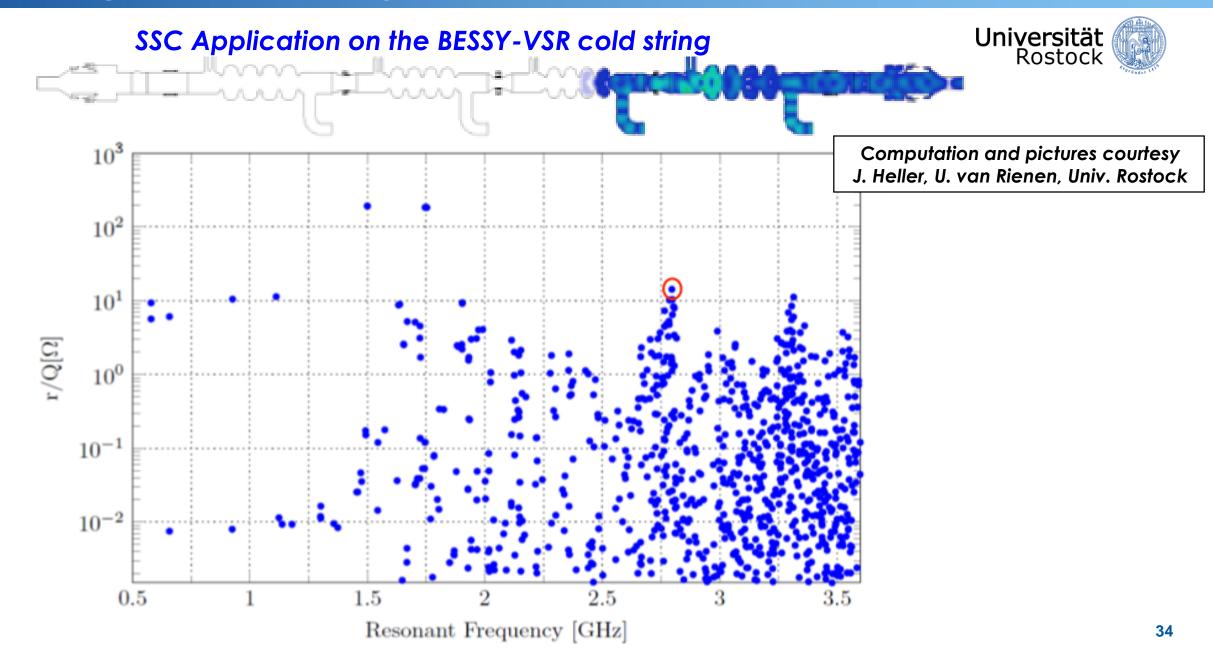
Computation and pictures courtesy J. Heller, U. van Rienen, University Rostock



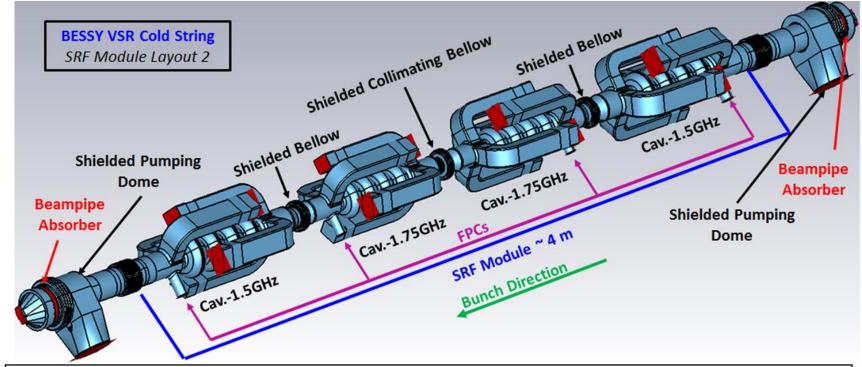
Example: Mode index 1221, f = 3.2877 GHz, R/Q = 3.86 Ω



Eigenmodes in Big Structures: SSC Technique



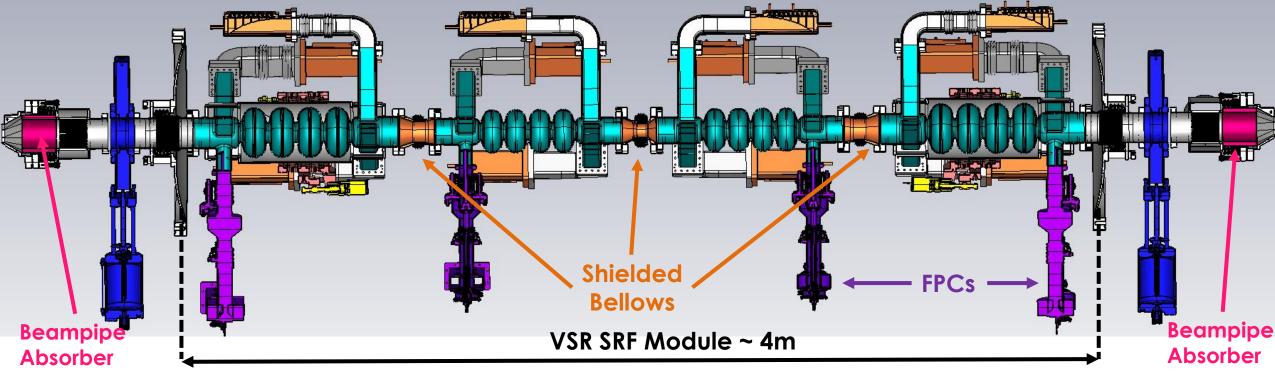
HOM Power Distribution in Cold String



- > The HOM power at FPC end-groups of 1.5GHz cavities located at both ends of the module are significantly increased due to the warm components outside of the module.
- The power levels & balance inside the module is unperturbed.
- > The beam pipe absorber losses are underestimated, because of sparse field-probe sampling in dielectric. More accurate simulations are foreseen & 1-2kW power dissipation in two absorbers is expected (see ref.).
- A. Tsakanian et al, HOM power levels in the BESSY VSR cold string, IPAC'18, WEPML048
- T. Flisgen et al, Estimation of Dielectric Losses in Beam Pipe Absorbers, IPAC'18, THPAF084

	Port		HOM Power [W]		
Compon		Baseline	Extended	Single	
ent		300mA	300mA	30mA	
2	FPC ⁽¹⁾	62	57	30	
Cavity 1.5 GHz Upstream	WG ⁽¹⁾	197	170	139	
	WG ⁽¹⁾	197	170	139	
	WG ⁽²⁾	166	145	133	
	WG ⁽²⁾	166	145	133	
	WG ⁽²⁾	202	180	137	
Cavity 1.75 GHz Upstream	FPC ⁽¹⁾	66	62	40	
	WG ⁽¹⁾	255	231	148	
	WG ⁽¹⁾	255	231	148	
	WG ⁽²⁾	183	168	134	
	WG ⁽²⁾	183	168	134	
	WG ⁽²⁾	206	192	134	
7	FPC ⁽¹⁾	69	67	50	
Cavity 1.75 GHz Downstream	WG ⁽¹⁾	258	228	180	
	WG ⁽¹⁾	258	228	180	
	WG ⁽²⁾	249	229	123	
	WG ⁽²⁾	249	229	123	
	WG ⁽²⁾	284	260	125	
Cavity 1.5 GHz Downstream	FPC ⁽¹⁾	1 33	31	26	
	WG ⁽¹⁾	151	126	134	
	WG ⁽¹⁾	151	126	134	
	WG ⁽²⁾	140	124	106	
	WG ⁽²⁾	140	124	106	
	WG ⁽²⁾	176	156	110	
BmP	Upstr.	54	47	16	
	Downstr.	143	126	46	
Pump.	Upstr.	20	18	7	
Dome	Downstr.	17	15	8	
BmP	Upstr.	273	241	185	
Absorber	Downstr.	367	320	247	
Total		5170	4611	3357	

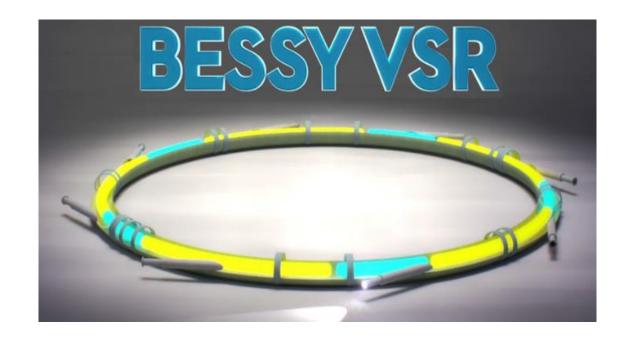
Outlook



- Shielded bellows are required due to the cavity fundamental mode losses.
- ➤ Beampipe-absorbers for more HOM damping, especially excited by interaction with warm components.
- > Synchrotron light collimating bellow is required at module center.
- > Every component is optimized to fulfil off-resonance condition with respect to circulating beam.



Outlook



Thank You for Your Attention!