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Electrochemical deposition for generating Nb₃Sn films with low surface roughness and stoichiometry

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Reducing surface roughness and attaining stoichiometry of Nb₃Sn superconductors are required for radio-frequency accelerator applications. We explore the electrochemical deposition of Sn, Nb, and Nb-Sn films, and also investigate the thermal annealing of the plated films to Nb₃Sn. Current progress shows that high quality Sn pre-depositions via electroplating on the Nb surface can significantly reduce the surface roughness of the resultant Nb₃Sn superconductors with pure stoichiometry, owing to sufficient Sn supply and uniformly distributed events during nucleation. We find that the surface roughness of Nb₃Sn is minimized to an average roughness of 65 nm that is 5 times lower than the values from conventional vapor diffused samples. Fast Fourier transformation tests confirm a dramatic reduction in power intensity at medium spatial frequencies that are important for moderating the field enhancement. Structural and superconducting property measurements demonstrate a Nb₃Sn A15 phase with a stoichiometry of 25 at% Sn that is crucial to the superconducting properties and thus achieving a high critical temperature of 18 K (Nb₃Sn limit) at zero magnetic field. Ongoing efforts include the electrochemical deposition of Nb and Nb-Sn films, and they will also be briefly discussed in the workshop.

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