

# Cavity design for KEK-ERL main linac

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TTC topical meeting on CW SRF

KEK ERL main linac group

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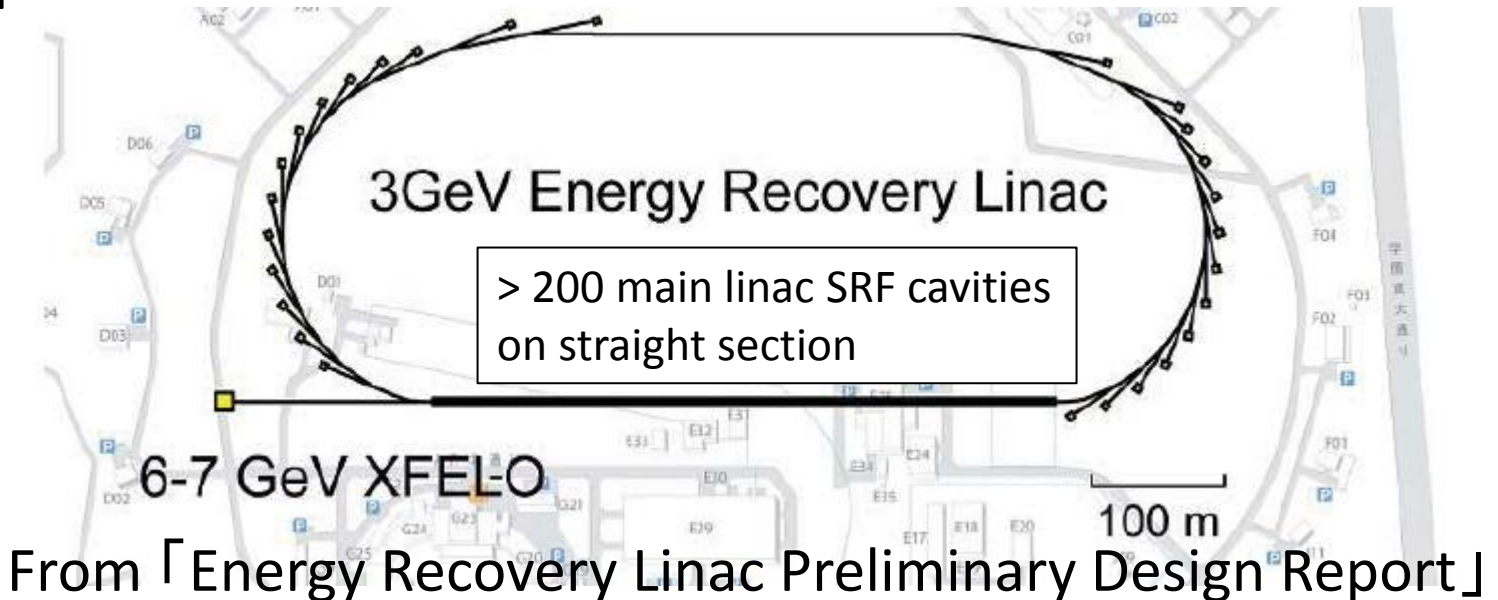
# Contents

- Requirement for ERL main linac cavity
- HOM damping
- Surface electric field
  - Cavity performance and Field emission

# Requirement for ERL main linac cavity

- Maximum  $E_{acc} = 15 \sim 20$  MV/m
  - Operation:  $12 \sim 15$  MV/m
- $Q_0 > 1 \times 10^{10}$  at 15 MV/m
  - Lower cryogenic loss is desirable
- CW operation
  - **HOM damping** → high current operation
  - Suppression of **field emission**

Cavity design is focused on HOM suppression (designed at 2006)

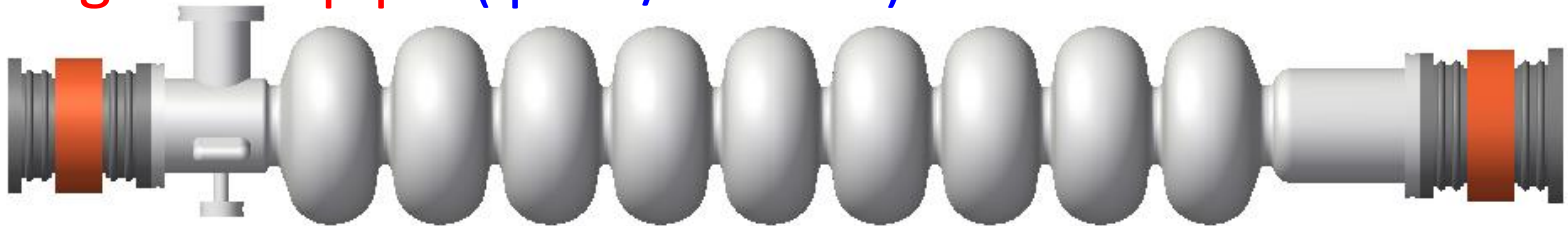


# HOM Strategy and cavity design

- **Dipole mode:** Lower impedance of  $(R/Q)Q_{ext}/f$
- **Monopole mode:** Avoid frequency around 2.6GHz, 5.2GHz ...
- **Quadrupole mode:** Eccentric fluted beampipe
- **Packing factor:** Select 9cell structure



- 1) **Iris diameter 80mm**, elliptical shape at equator
- 2) **Large beampipes ( $\phi 100/123\text{mm}$ ) mounted with RF absorber**



Main parameters for the acceleration mode

Frequency	1300 MHz	Coupling	3.8 %
Rsh/Q	897 $\Omega$	Qo x Rs	289 $\Omega$
Ep/Eacc	<b>3.0</b>	Hp/Eacc	42.5 Oe/(MV/m)

KEK-ERL model-2 cavity	ERL model-2 cavity shape + Large beampipe damper
KEK-ERL model-1 cavity	TESLA cavity shape + Large beampipe damper
TESLA cavity	TESLA cavity shape + Loop-type HOM coupler

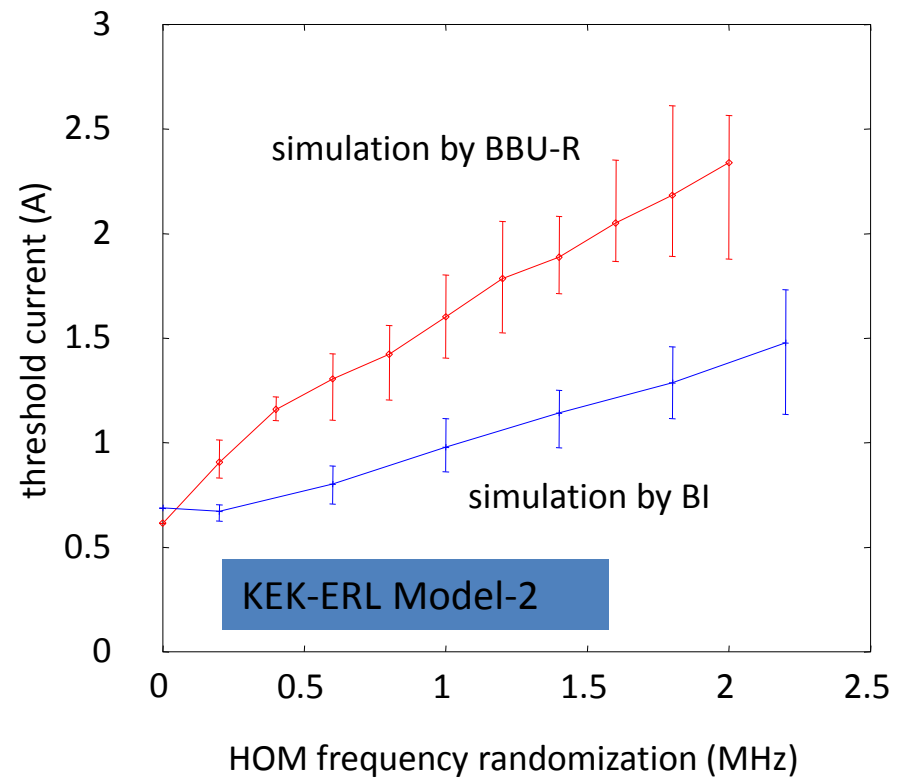
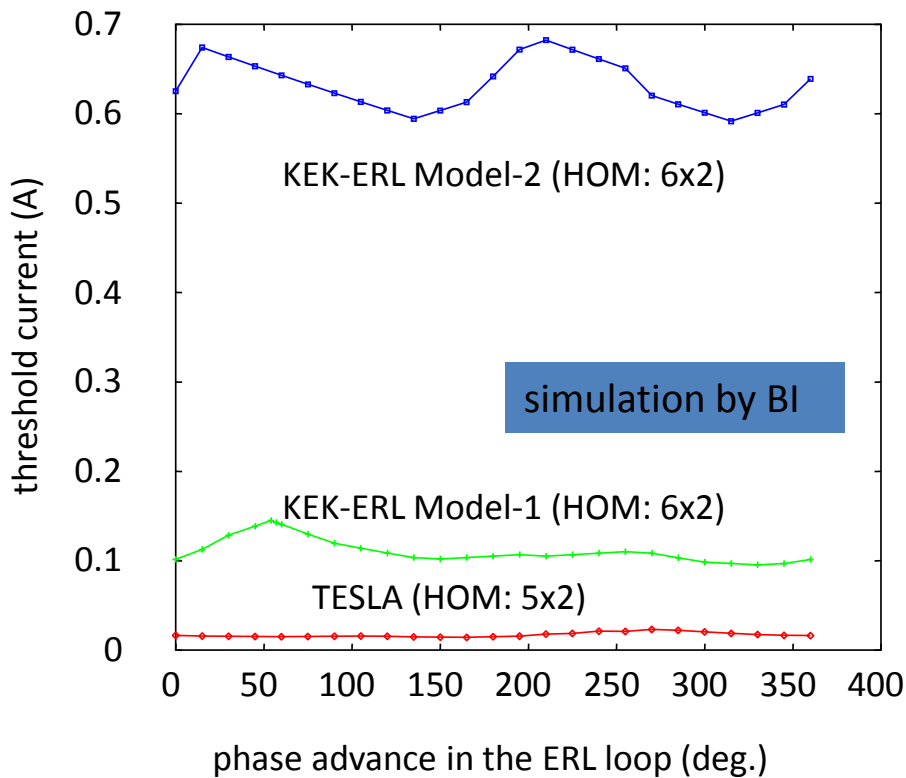
# HOM-BBU threshold current

(Calculation performed by R. Hajima, JAEA)

$E_{inj} = 10 \text{ MeV}$ ,  $E_{loop} = 5 \text{ GeV}$ ,  $E_{acc} = 20 \text{ MV/m}$

BI : developed at Cornell

BBU-R : developed at JAEA

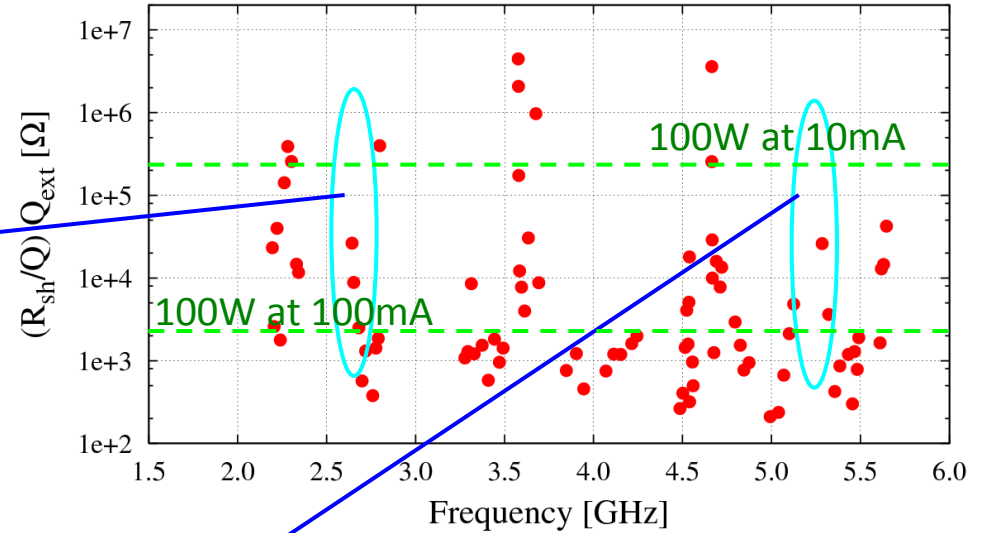
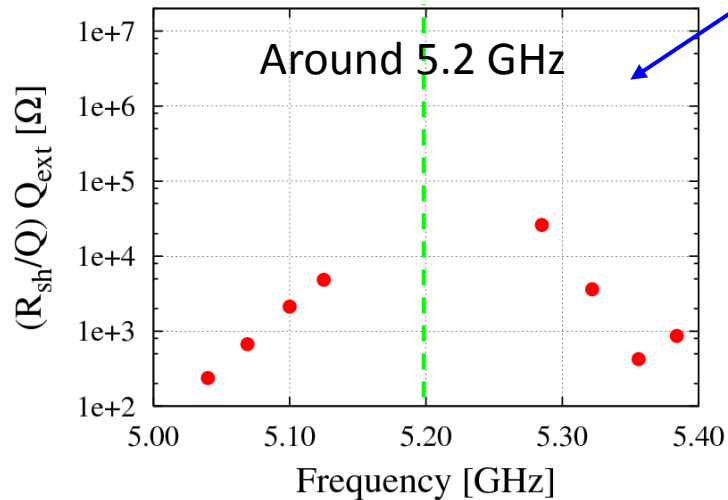
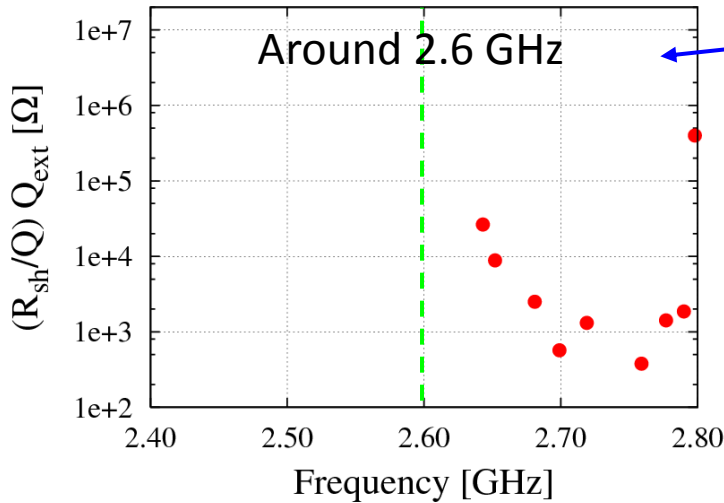


BBU threshold are significantly improved

More than 600mA is possible for KEK-ERL model-2 cavity

# Monopole mode

KEK-ERL model-2 cavity



No monopole modes around 2.6GHz and 5.2GHz, within +/- 40MHz

Need to avoid resonant excitation for the case of lower frequency ERL operations.

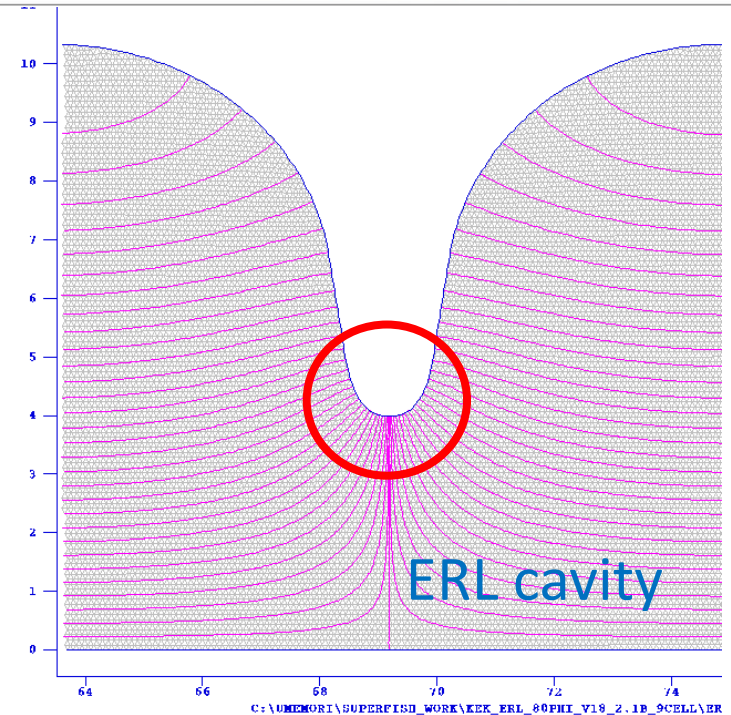
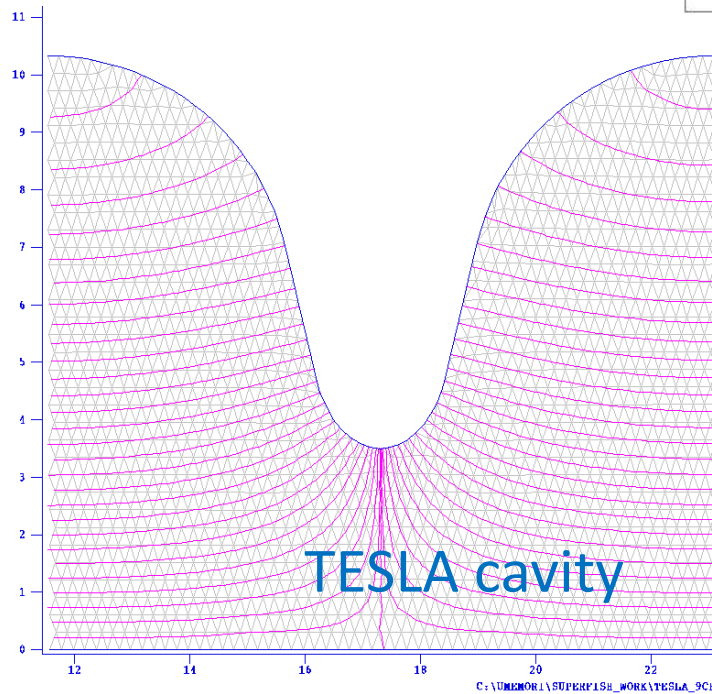
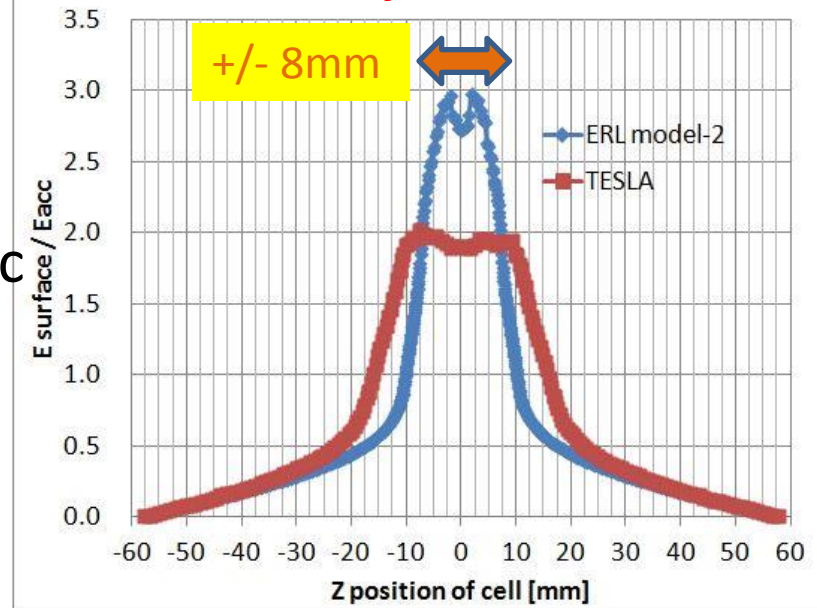
# Cavity performance and Field emission

# Surface electric field of cavity

Effect of **large iris diameter**

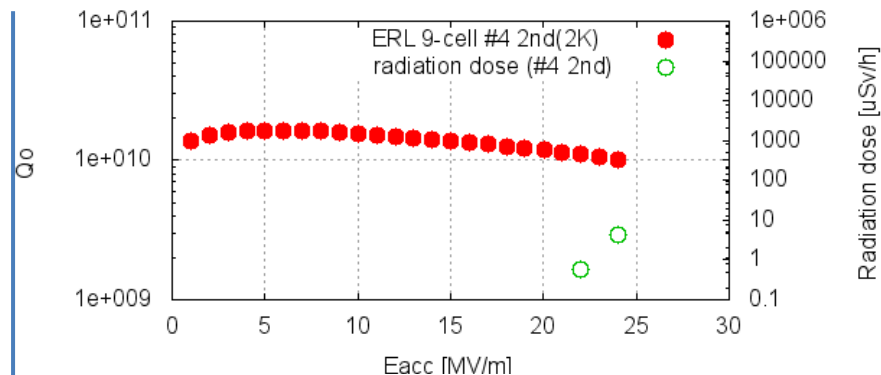
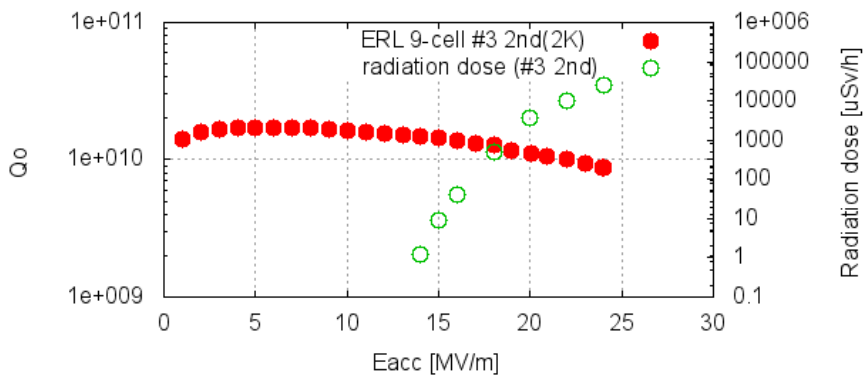
HOM suppression  $\Leftrightarrow$  Large Epeak

- Field emission becomes the cryogenic losses and radiation, which could be problem under CW operation.
- **So, it is important to suppress field emission for ERL operation**

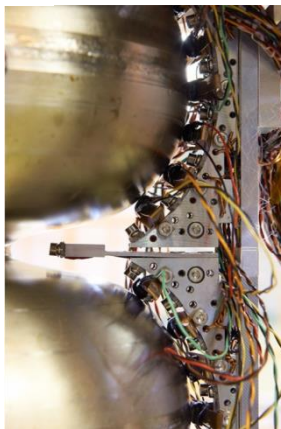
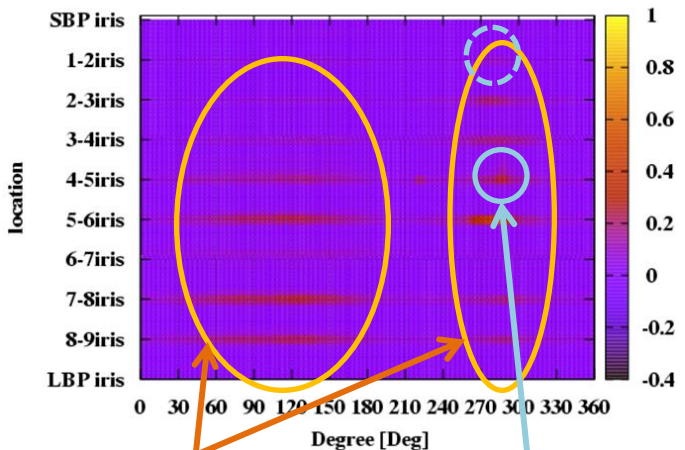




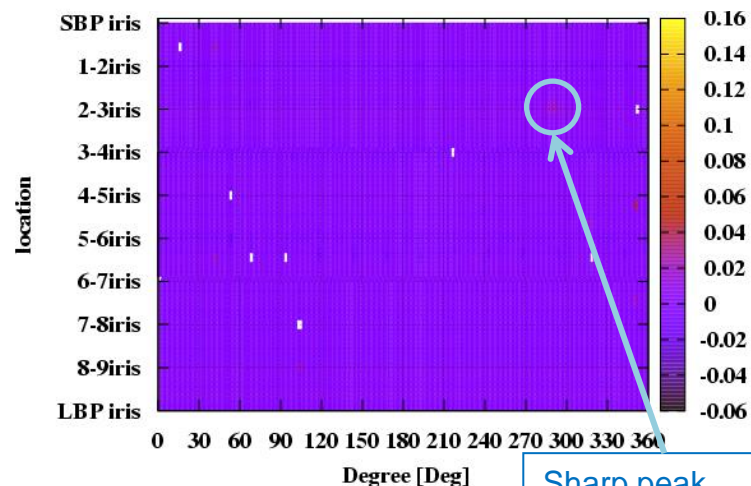
# Vertical test results for #3 and #4 cavities



## #3 cav., 2nd VT, Eacc=22MV/m

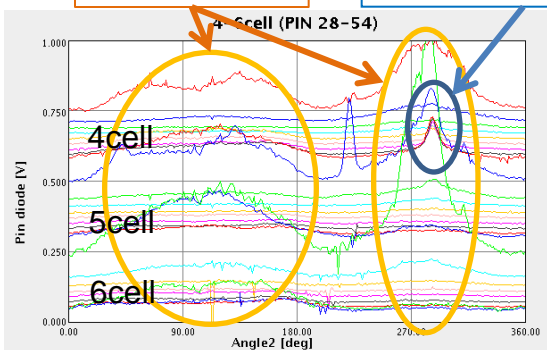


## #4 cav., 2nd VT, Eacc=24MV/m



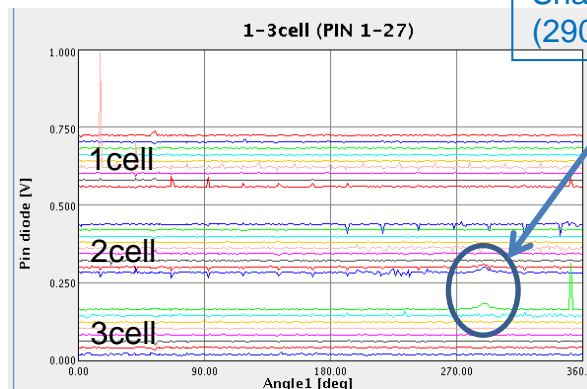
Broad signals

Sharp traces on cell



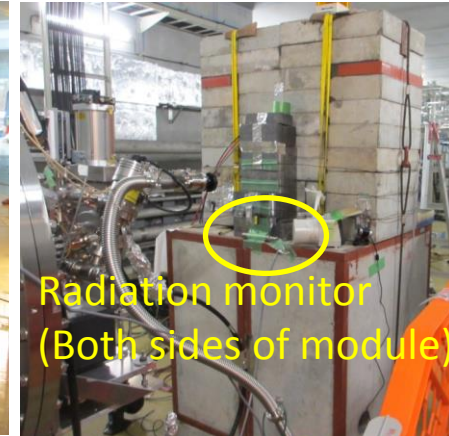
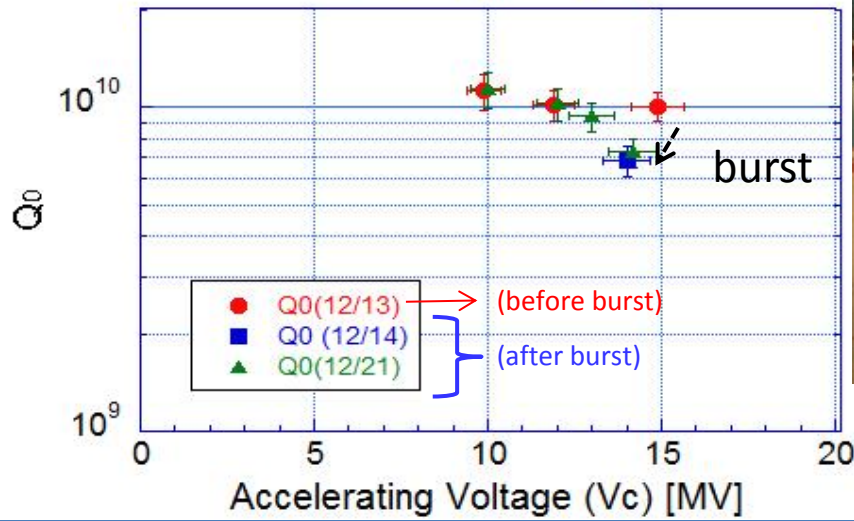
X-ray mapping was observed by using rotating type mapping system

Sharp peak (290deg, 2-3 iris)



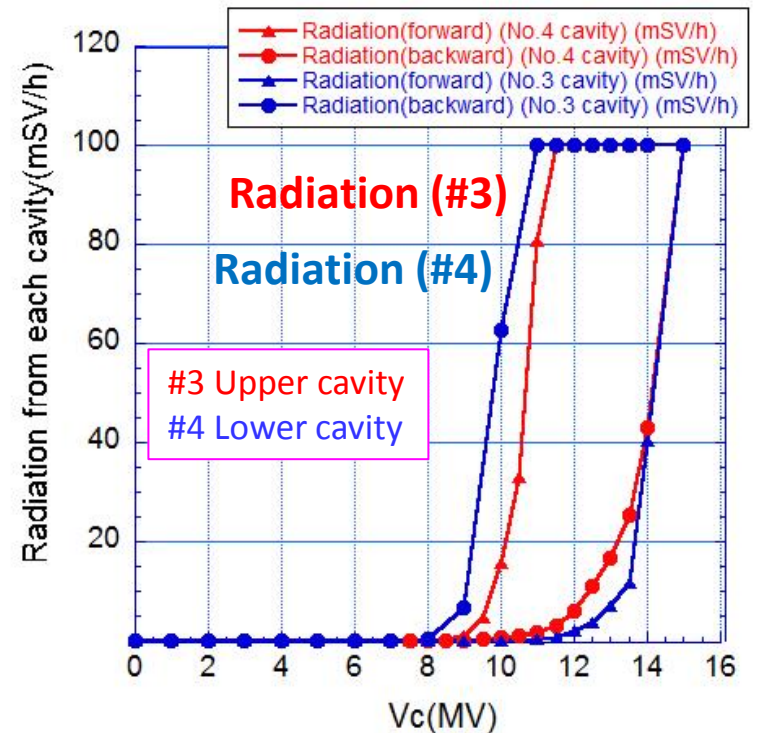
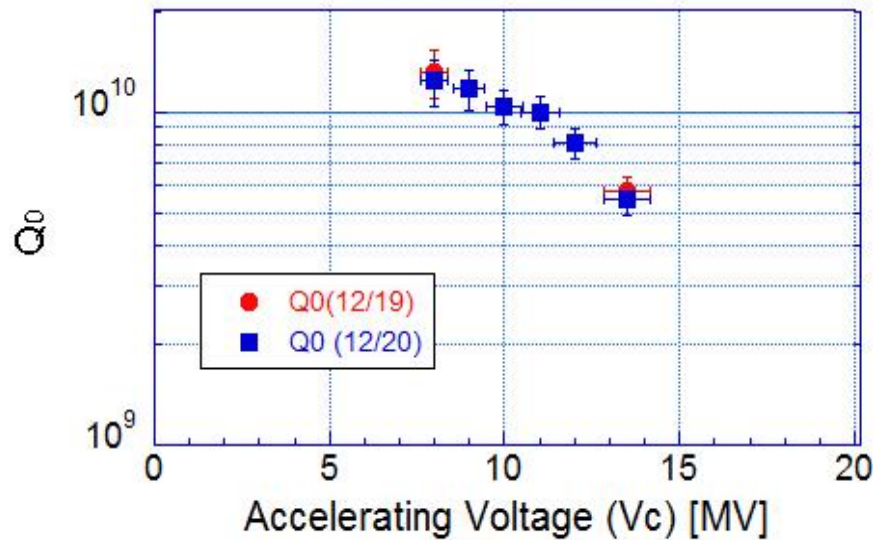
# High power cryomodule test

Vc vs Q<sub>0</sub> (#4 cavity)



ERL Main Linac Cryomodule High Power Test  
(Radiation on axis vs Vc)

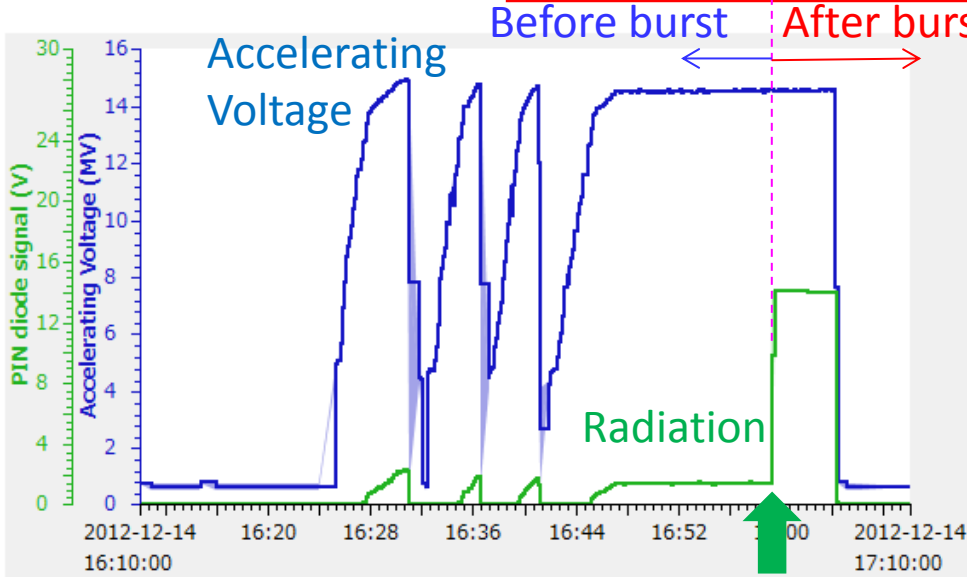
Vc vs Q<sub>0</sub> (#3 cavity)



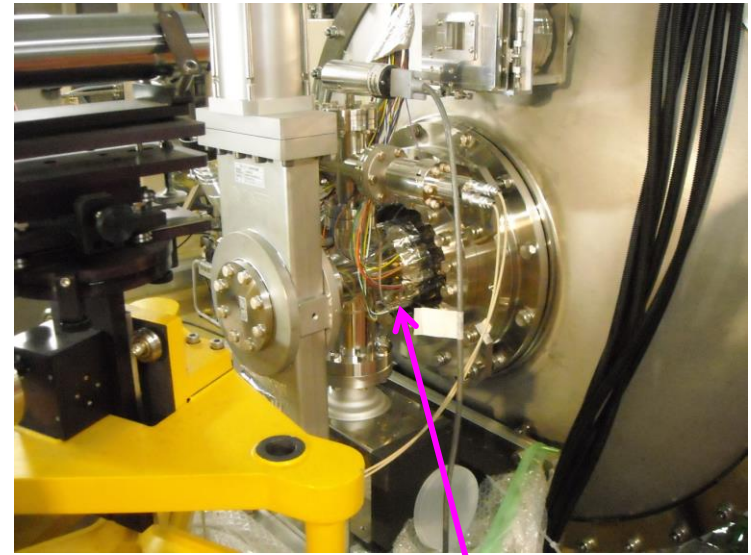
Q values are dropped due to field emission.



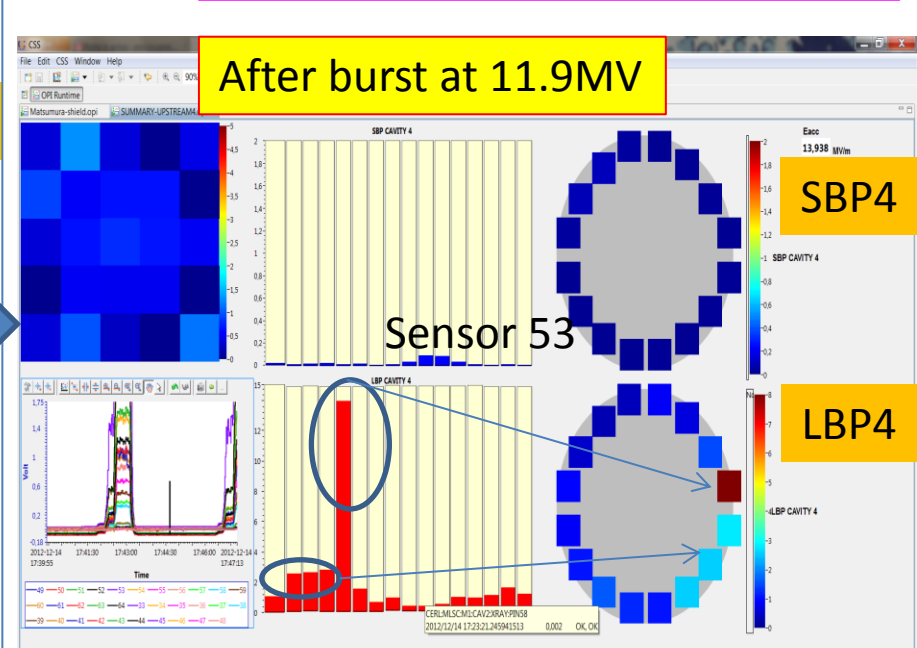
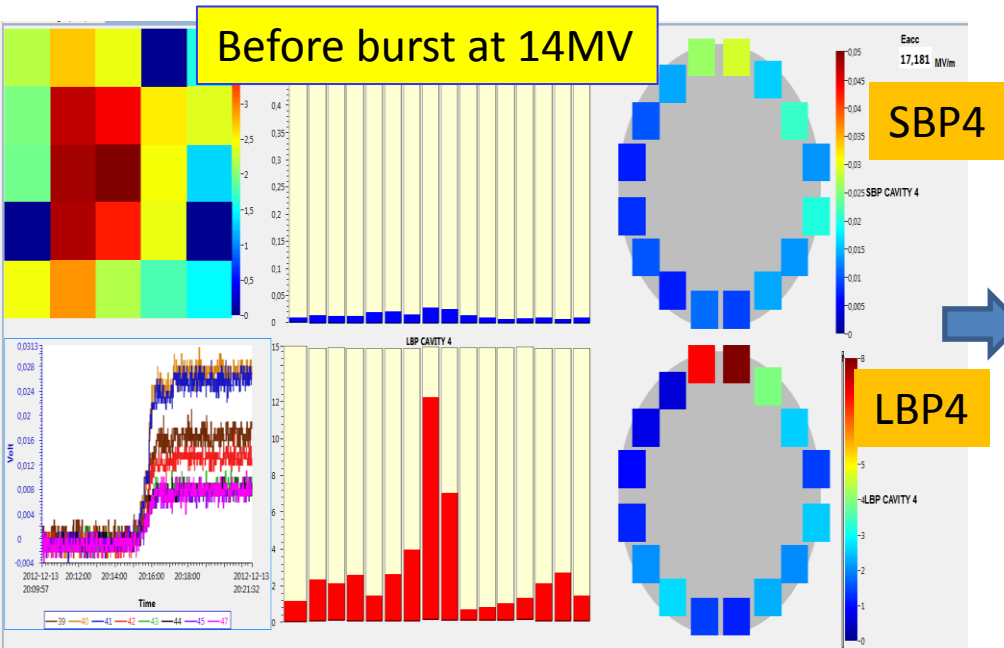
# Radiation measurement



During conditioning X-ray burst happened.



Si PIN diode around beam axis



# Summary and future

- KEK-ERL main linac cavity was designed mainly focused on HOM damping
- At present, field emission is problem
  - Cavity design?
  - Module assembly technique?
- Future direction
  - Improvement of module assembly technique is essential.
  - New cavity design with lower surface E field, but still keeping HOM damping as strong as possible, is desirable.

# Discussion

- **HOM**

- How high frequencies should we calculate/measure HOMs, in order to confirm BBU threshold and HOM heating?
  - $\sim$ ps beam  $\rightarrow$  beam spectrum  $\sim$ 1THz
  - Before construct hundreds of cavities(multi GeV ERL), we want to confirm cavity performance.

- **Field emission**

- How field emission is severe/ or not severe for ERL operation?
  - Radiation safety
  - Cryogenic loss
  - Really run inside cavities up to  $\sim$ GeV?
- How is the situation of field emissions for running CW SRF facilities?
- During operation, what's happen?
  - Gradually degraded?
  - Processed?

Backup slide

## Dependence of number of cells

- Study for TESLA + large beampipe
  - Impedance becomes half for 7-cell cavity

		9 cell			7 cell		
		Rsh/Q	Q	Rsh	Rsh/Q	Q	Rsh
TM011	$\pi/9$	159	1730	$2.8 \times 10^5$	156	868	$1.3 \times 10^5$
TM012	$8\pi/9$	46	118000	$5.4 \times 10^6$	33	44500	$1.5 \times 10^6$
		Rt/Q	Q	Rt	Rt/Q	Q	Rt
TM110	$5\pi/9$	9	10700	$9.4 \times 10^4$	7	8000	$5.8 \times 10^4$
TE-iris		23	4256	$9.6 \times 10^4$	17	2100	$3.6 \times 10^4$

# Study on iris diameter

	TM010	TE-iris			TM110		
	Rsh/Q	Rt/Q	Qext	Rt/Q*Q/f	Rt/Q	Qext	Rt/Q*Q/f
70phi	1010	22	9500	80000	9	10000	49000
80phi	890	11	4000	18000	6	7600	24000
90phi	780	5	4600	13000	4	7000	13000
100phi	690	3	1000	1000	4	9700	24000

- Condition of study
  - Equator shape is same with TESLA cavity
  - Large beampipe of  $\phi 118$  is used.
  - Both end cells are symmetric.
- Generally, dipole modes are efficiently damped.



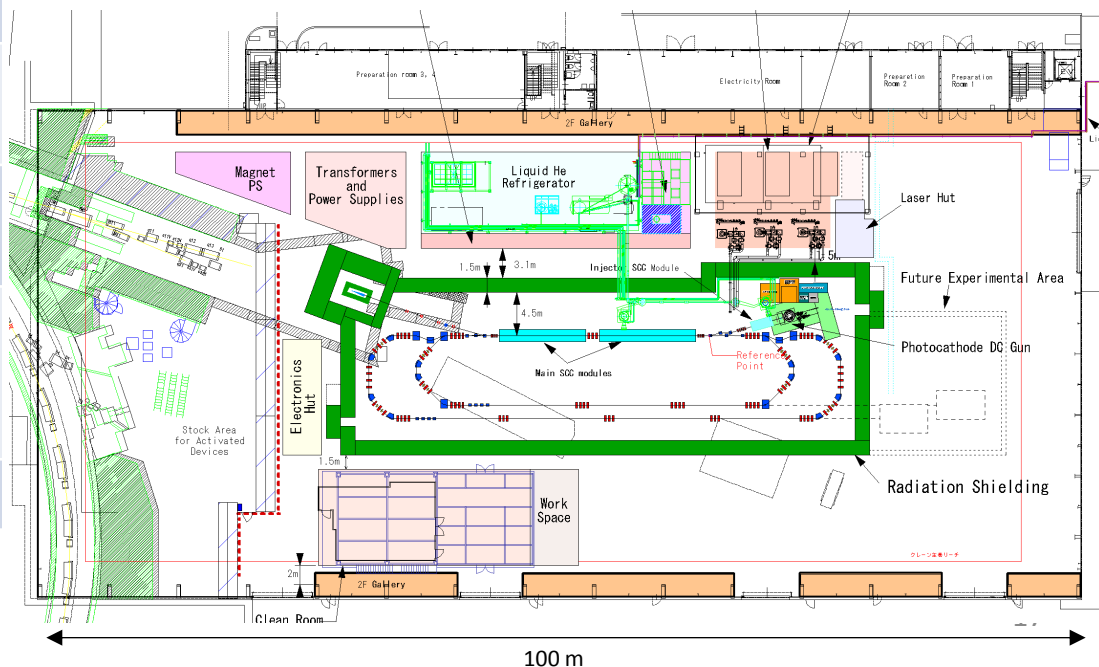
# Compact ERL(cERL) project

Demonstrate the technologies needed for future multi-GeV class ERL, and show its beam performances

## Parameters of the Compact ERL

	Parameters
Beam energy	<b>35</b> - 200 MeV
Injection energy	5 MeV
Average current	<b>10</b> - 100 mA
Acc. gradient (main linac)	15 MV/m
Normalized emittance	0.1 - <b>1</b> mm·mrad
Bunch length (rms)	1 - 3 ps (usual) ~ 100 fs (with B.C.)
RF frequency	1.3 GHz

⊗ red numbers are parameters for initial stage



# cERL main linac cryomodule



ERL model-2 9cell Nb空洞

**9-cell SRF cavity**  
 HOM damped cavity  
 $E_{acc} = 15-20 \text{ MV/m}$   
 $Q_0 > 1 \cdot 10^{10} @ 15 \text{ MV/m}$

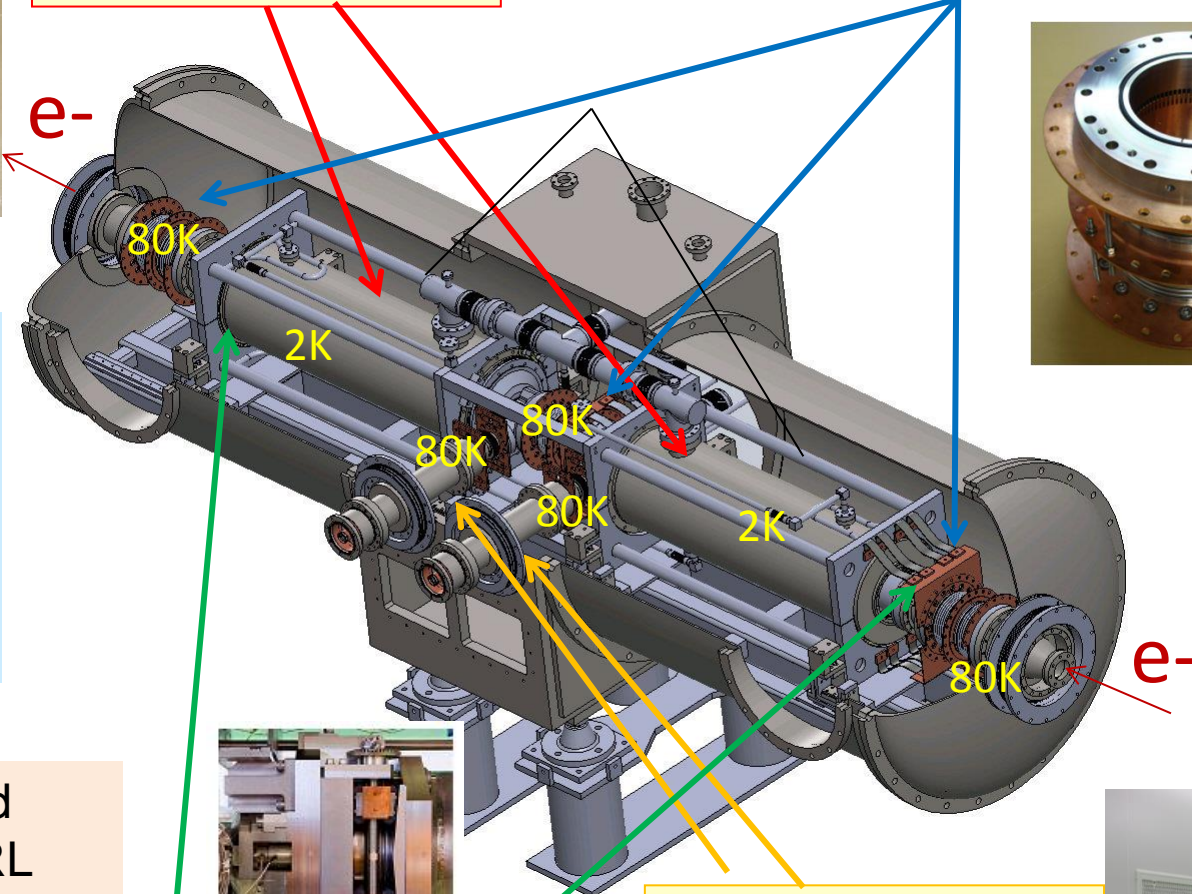
**HOM damper**

- HIP ferrite on Cu beampipe
- Operation at 80K
- 150W HOM power handling



**Requirement**

Frequency : 1.3 GHz  
 Input power : 20kW CW (SW)  
 Gradient: 15-20MV/m  
 $Q_0: > 1 \cdot 10^{10}$   
 Beam current : max 100mA  
 (HOM-BBU対策を施した空洞設計)



2-cavity cryomodule had been developed for cERL main linac



**Frequency Tuner**  
 Slide jack tuner  
 piezo tuner

**Input coupler**

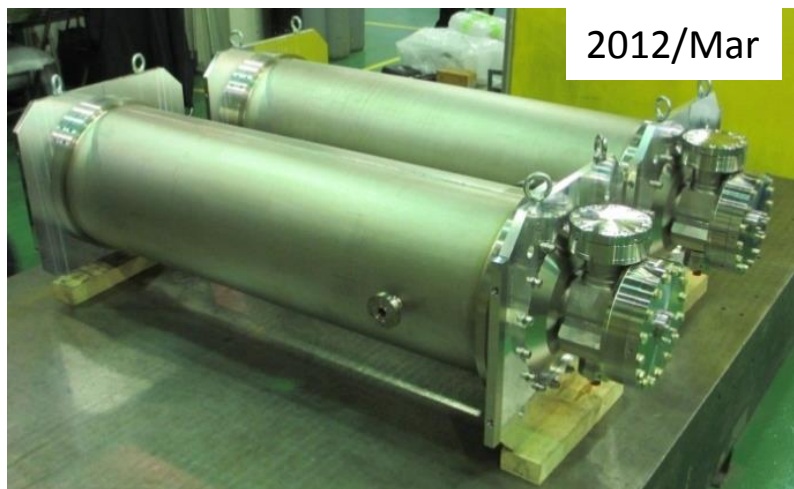
- 20kW CW (total reflection)
- Cold and warm window
- HA997 ceramic is used
- $QL = (1-4) \cdot 10^7$  (variable)



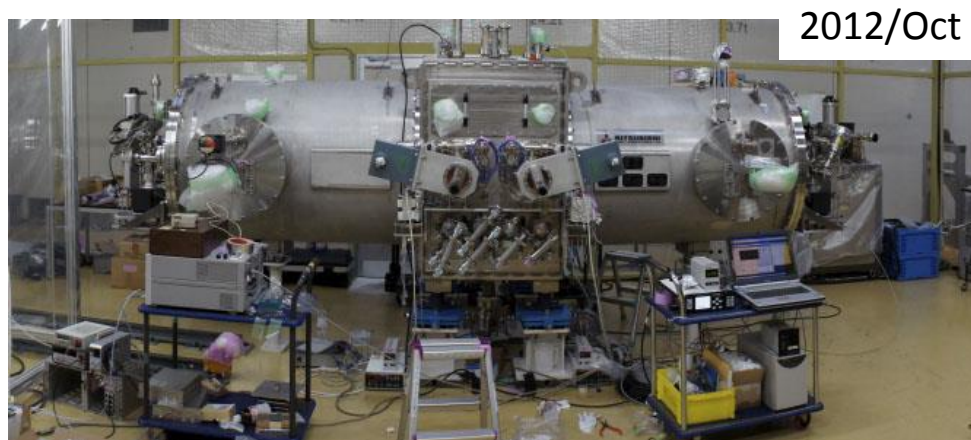


# Module assembly

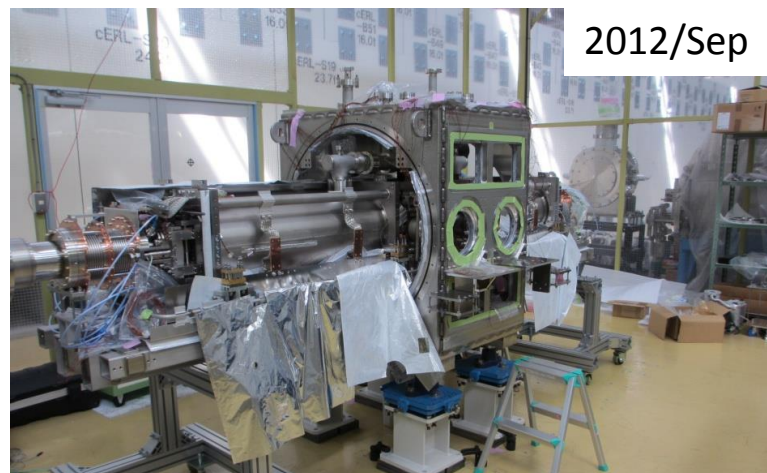
Cavities, HOM dampers and input couplers were assembled.



He jackets were welded on cavities



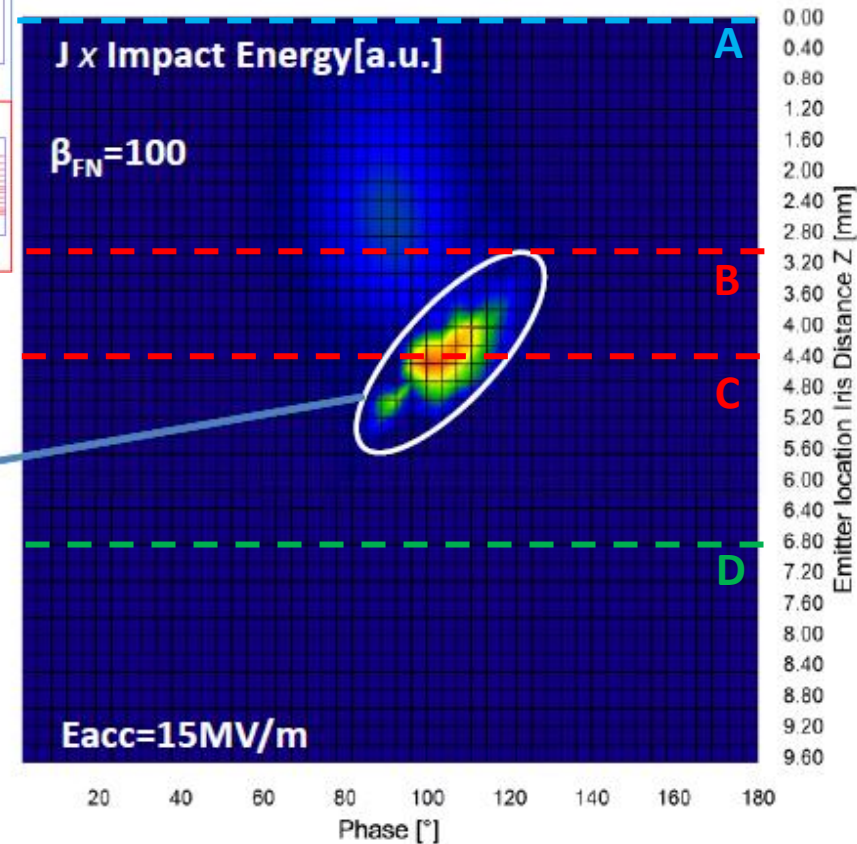
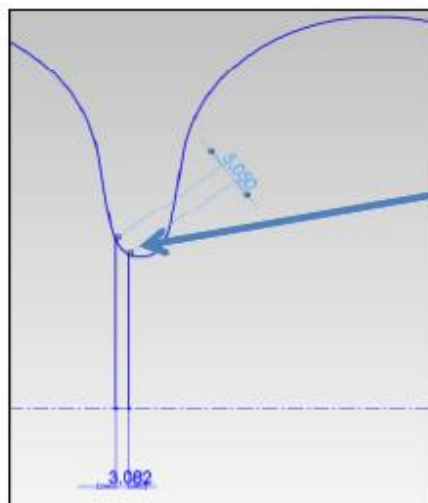
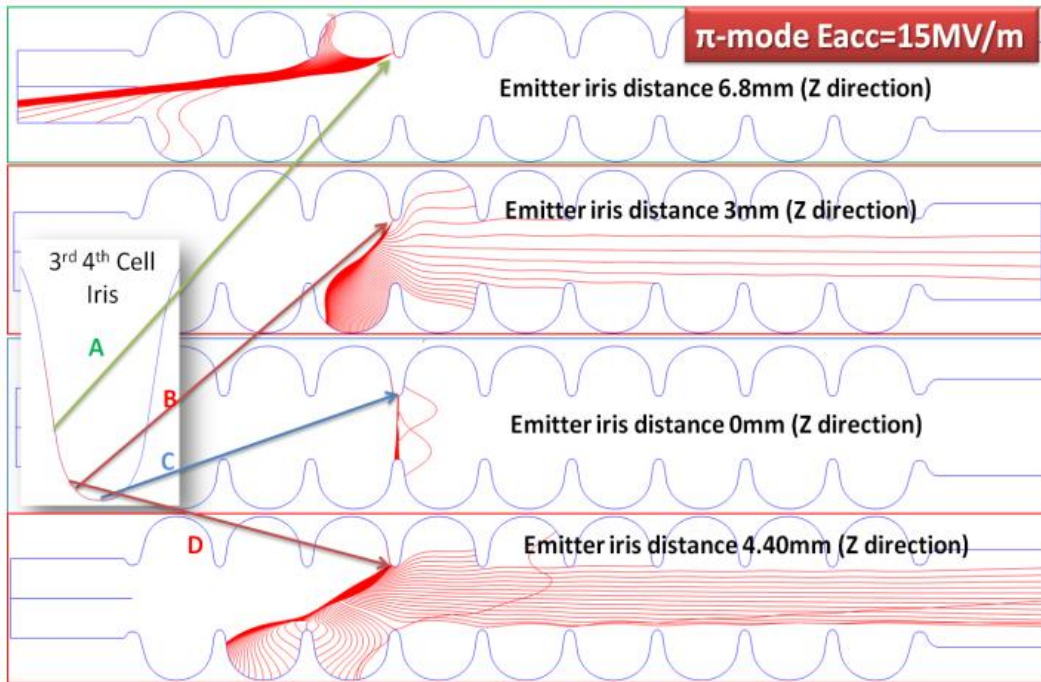
Installed into cryomodule. Gate valves were mounted on both sides.



Assemble He line, magnetic shield, sensors and so on

# Field emission calculation

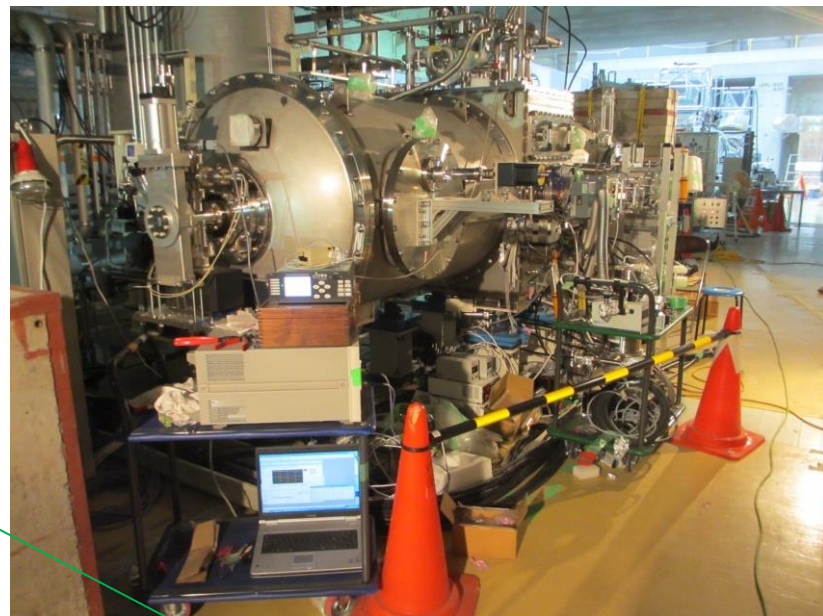
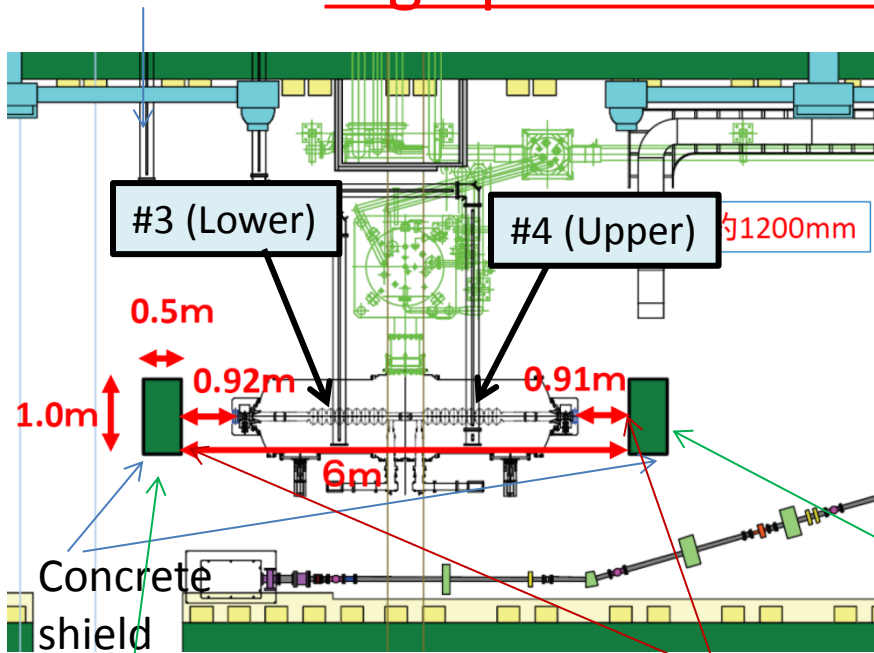
Trying to understand field emission by using simulation code, Fishpact etc.





30kWIOT

# High power test of cERL main linac cryomodule



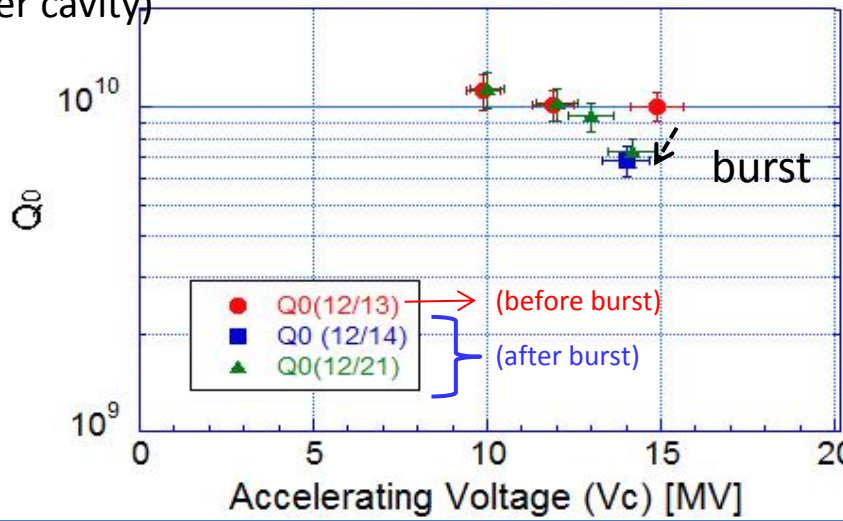
Radiation monitors



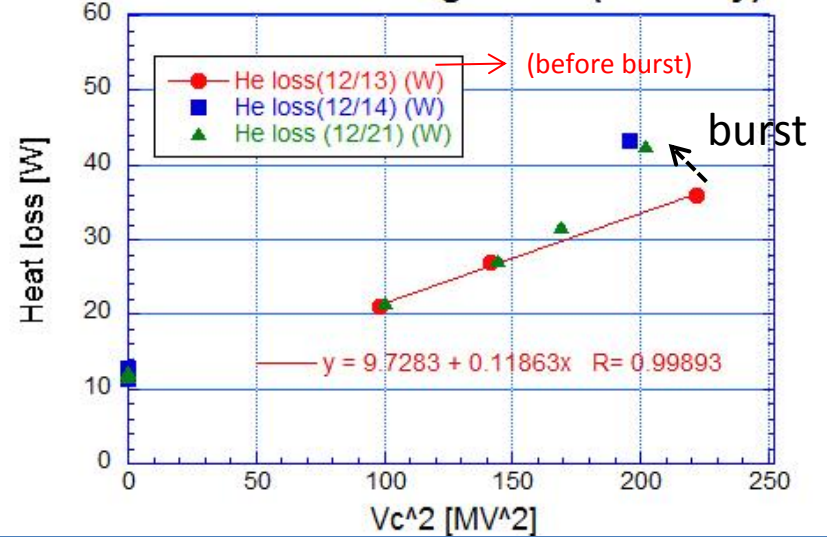
# Dynamic loss measurement

#4  
(Upper cavity)

Vc vs Q<sub>0</sub> (#4 cavity)

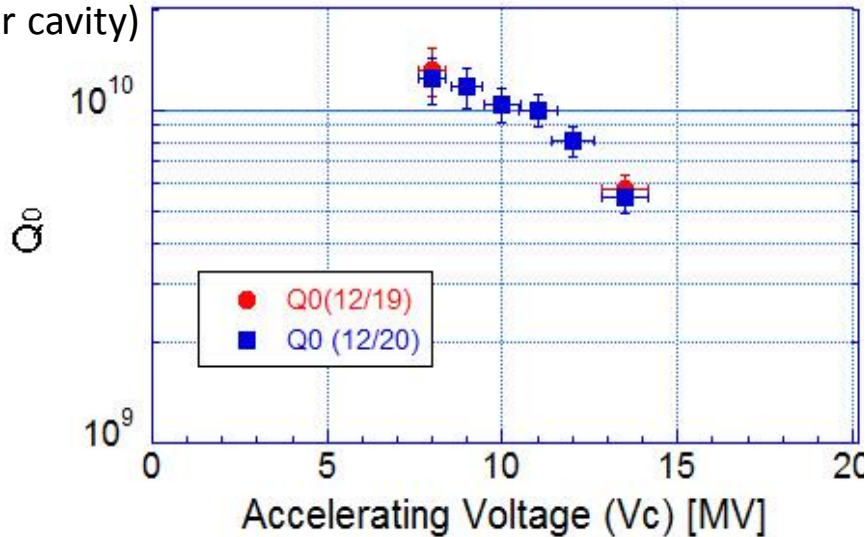


Heat loss from He gas flow (#4 cavity)

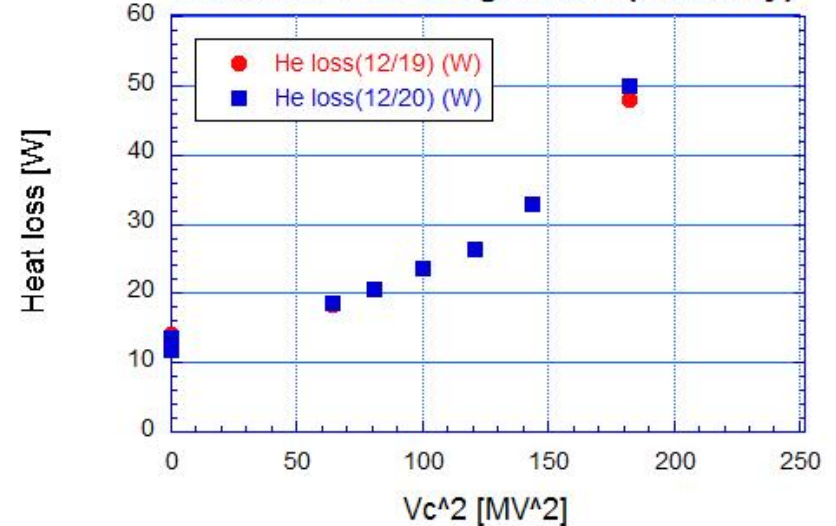


#3  
(Lower cavity)

Vc vs Q<sub>0</sub> (#3 cavity)



Heat loss from He gas flow (#3 cavity)



Q values are dropped due to field emission. Cryogenic loss also increase.